

Test Points and Test Hoses

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Test Couplings

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Dimensions and specifications are for reference only and may be subject to change.

M16x2 - Ball

M16x2 ball



Application:

Spradow test couplings are applied for the monitoring and control pressure as well as the ventilation. The advantages of this system are - among other - connection at system pressure level, the easy connection to measurement control and switching devices, the leakproof connection and the integrated vibration security of the metal cap.

Media:

Hydraulic oils and mineral based fluids.
 (Please check compatibility of seal material.)

Materials:

Metal parts: Steel, Stainless steel upon request

Seals: NBR (-20 °C to +100 °C)
 FKM (-20 °C to +200 °C)
 EPDM (-40 °C to +150 °C)

Hose: Polyamide (-35 °C to +100 °C)

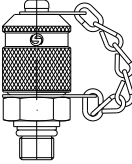
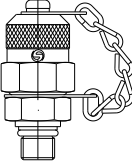
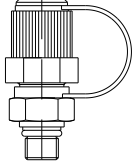
Surface:

Zinc nickel, transparent, CrVI-free.

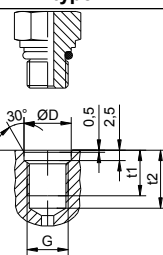
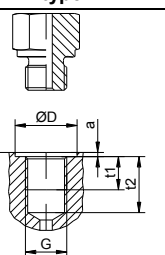
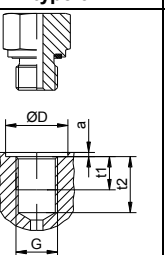
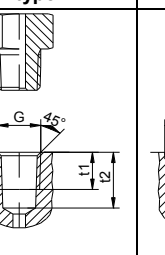
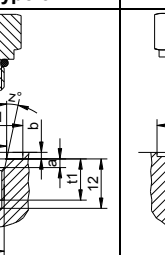
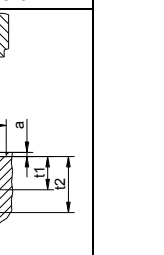
Pressure:

Maximum working pressure (PN) of the test couplings - 630 bar, at 4-fold security. Connection under pressure up to 400 bar. For the union pieces please observe the instructions given by the corresponding producer.

design types of caps

type B (round)	type A (universal)	type A (universal) plastic
		
standard: incl. vibration security		(temperature range -20°C to +100°C)

port connection and seals

type 1	type 2	type 3	type 4	type 5	type 6
					
Design types of port connection and seals please see annex.					

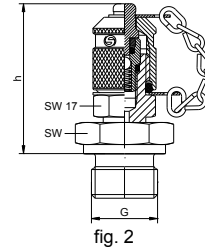
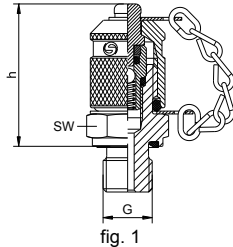
Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

page 2

M16x2 - Ball

M16x2 - ball

test coupling series M16x2 – valve function by ball



G	PN	SW	h	fig.	sealing	part number (NBR)	part number (FKM)
M8x1	250	17	38	1	o-ring type 1	1-906-20-21-600-CF	1-906-20-22-600-CF
M8x1		17	38	1	metallic sealing type 2	1-906-20-30-600-CF	1-906-20-32-600-CF
M10x1	630	17	38	1	o-ring type 1	1-906-22-21-600-CF	1-906-22-22-600-CF
M10x1	400	17	38	1	metallic sealing type 2	1-906-22-30-600-CF	1-906-22-32-600-CF
M10x1	400	17	39	1	soft sealing type 3	1-906-22-11-600-CF	1-906-22-12-600-CF
M10x1		17	38	1	metallic sealing type 6	1-906-22-40-600-CF	1-906-22-42-600-CF
M10x1,25		17	38	1	o-ring type 1	1-906-49-21-600-CF	1-906-49-22-600-CF
M10x1,25		17	38	1	soft sealing type 3	1-906-49-11-600-CF	1-906-49-12-600-CF
M12x1,5	630	17	38	1	metallic sealing type 2	1-906-23-30-600-CF	1-906-23-32-600-CF
M12x1,5	630	17	39	1	soft sealing type 3	1-906-23-11-600-CF	1-906-23-12-600-CF
M14x1,5	630	19	37	1	metallic sealing type 2	1-906-24-30-600-CF	1-906-24-32-600-CF
M14x1,5	630	19	37	1	soft sealing type 3	1-906-24-11-600-CF	1-906-24-12-600-CF
M14x1,5	630	19	38	1	o-ring type 5	1-906-24-61-600-CF	1-906-24-62-600-CF
M16x1,5	630	22	37	1	metallic sealing type 2	1-906-25-30-600-CF	1-906-25-32-600-CF
M16x1,5	630	22	37	1	soft sealing type 3	1-906-25-11-600-CF	1-906-25-12-600-CF
M18x1,5	24	39	1		metallic sealing type 2	1-906-26-30-600-CF	1-906-26-32-600-CF
M18x1,5	24	39	1		soft sealing type 3	1-906-26-11-600-CF	1-906-26-12-600-CF
M20x1,5	27	39	1		metallic sealing type 2	1-906-51-30-600-CF	1-906-51-32-600-CF
M20x1,5	27	39	1		soft sealing type 3	1-906-51-11-600-CF	1-906-51-12-600-CF
M22x1,5	27	39	1		metallic sealing type 2	1-906-27-30-600-CF	1-906-27-32-600-CF
M22x1,5	27	39	1		soft sealing type 3	1-906-27-11-600-CF	1-906-27-12-600-CF
M26x1,5	32	49	2		metallic sealing type 2	1-911-52-30-600-CF	1-911-52-32-600-CF
M27x2	36	49	2		metallic sealing type 2	1-911-53-30-600-CF	1-911-53-32-600-CF
M33x2	41	49	2		metallic sealing type 2	1-911-54-30-600-CF	1-911-54-32-600-CF
M42x2	50	50	2		metallic sealing type 2	1-911-55-30-600-CF	1-911-55-32-600-CF
M48x2	60	50	2		metallic sealing type 2	1-911-56-30-600-CF	1-911-56-32-600-CF
G 1/8	400	17	38	1	metallic sealing type 2	1-906-28-30-600-CF	1-906-28-32-600-CF
G 1/8	400	17	39	1	soft sealing type 3	1-906-28-11-600-CF	1-906-28-12-600-CF
G 1/4	630	19	37	1	metallic sealing type 2	1-906-29-30-600-CF	1-906-29-32-600-CF
G 1/4	630	19	37	1	soft sealing type 3	1-906-29-11-600-CF	1-906-29-12-600-CF
G 1/4		19	37	1	metallic sealing type 6	1-906-29-40-600-CF	1-906-29-42-600-CF
G 3/8	630	22	37	1	metallic sealing type 2	1-906-30-30-600-CF	1-906-30-32-600-CF
G 3/8	630	22	37	1	soft sealing type 3	1-906-30-11-600-CF	1-906-30-12-600-CF
G 1/2		27	39	1	metallic sealing type 2	1-906-31-30-600-CF	1-906-31-32-600-CF
G 1/2	630	27	39	1	soft sealing type 3	1-906-31-11-600-CF	1-906-31-12-600-CF
G 3/4		32	40	1	metallic sealing type 2	1-906-32-30-600-CF	1-906-32-32-600-CF
G 1		41	48	2	metallic sealing type 2	1-911-57-30-600-CF	1-911-57-32-600-CF
G 1 1/4		50	50	2	metallic sealing type 2	1-911-58-30-600-CF	1-911-58-32-600-CF
G 1 1/2		60	50	2	metallic sealing type 2	1-911-59-30-600-CF	1-911-59-32-600-CF
Rk 1/8*	400	17	36	1	thread type 4	1-906-33-00-600-CF	1-906-33-02-600-CF
Rk 1/4*	630	17	35	1	thread type 4	1-906-34-00-600-CF	1-906-34-02-600-CF
Rk 3/8*		19	35	1	thread type 4	1-906-35-00-600-CF	1-906-35-02-600-CF
5/16-24 UNF	400	17	38	1	o-ring type 5	1-906-38-30-600-CF	1-906-38-32-600-CF
7/16-20 UNF	630	17	38	1	o-ring type 5	1-906-39-30-600-CF	1-906-39-32-600-CF
1/2-20 UNF	630	17	38	1	o-ring type 5	1-906-61-30-600-CF	1-906-61-32-600-CF
9/16-18 UNF	630	19	38	1	o-ring type 5	1-906-40-30-600-CF	1-906-40-32-600-CF
3/4-16 UNF	630	27	40	1	o-ring type 5	1-906-41-30-600-CF	1-906-41-32-600-CF
1/8 NPT	400	17	36	1	thread type 4	1-906-43-00-600-CF	1-906-43-02-600-CF
1/4 NPT	630	17	35	1	thread type 4	1-906-44-00-600-CF	1-906-44-02-600-CF
3/8 NPT		19	36	1	thread type 4	1-906-45-00-600-CF	1-906-45-02-600-CF
1/2 NPT		22	37	1	thread type 4	1-906-46-00-600-CF	1-906-46-02-600-CF
For metal cap type A (universal) with vibration security, replace 600 by						590	590
For metal cap type B (round) without vibration security , replace 600 by						020	020
For metal cap type A (universal) without vibration security , replace 600 by						010	010
For yellow plastic cap type A (universal) without vibration security , replace 600 by						100	100

*acc. DIN3858

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

M16x2 - Ball

M16x2 - ball

**fitting with test coupling
series M16x2 – valve function by ball**

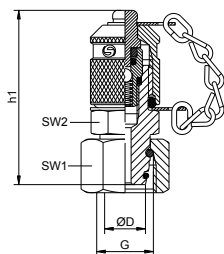


fig. 1

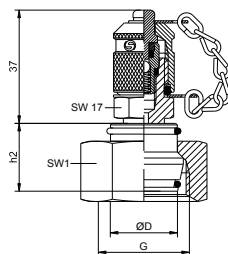


fig. 2

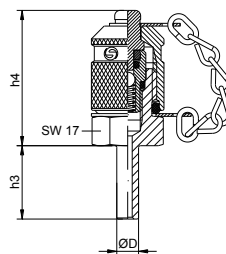


fig. 3

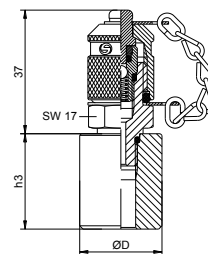


fig. 4

type DKO
test coupling with 24° taper adapter

typ BE
test coupling for compression ring fittings

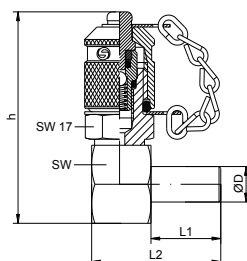
type	PN	tube ØD	h1	h2	h3	h4	SW1	SW2	G	type DKO part number	fig.	type BE part number	fig.
L	315	6	53	-	20	39	14	17	M12x1,5	1-908-00-20-600-CF	1	1-909-00-00-601-CF	3
		8	53	-	20	39	17	17	M14x1,5	1-908-02-20-600-CF	1	1-909-02-00-601-CF	3
		10	50	-	22	37	19	17	M16x1,5	1-908-04-20-600-CF	1	1-909-04-00-601-CF	3
		12	50	-	22	37	22	17	M18x1,5	1-908-06-20-600-CF	1	1-909-06-00-601-CF	3
		15	51	-	22	37	27	19	M22x1,5	1-908-09-20-600-CF	1	1-909-09-00-601-CF	3
		18	-	22	28	-	32	-	M26x1,5	1-908-11-00-600-CF	2	1-909-11-00-601-CF	4
	160	22	-	22	30	-	36	-	M30x2	1-908-13-00-600-CF	2	1-909-13-00-601-CF	4
		28	-	24	32	-	41	-	M36x2	1-908-15-00-600-CF	2	1-909-15-00-601-CF	4
		35	-	27	42	-	50	-	M45x2	1-908-17-00-600-CF	2	1-909-17-00-601-CF	4
		42	-	28	45	-	60	-	M52x2	1-908-19-00-600-CF	2	1-909-19-00-601-CF	4
S	630	6	54	-	20	39	17	17	M14x1,5	1-908-01-20-600-CF	1	1-909-00-00-601-CF	3
		8	51	-	20	39	19	17	M16x1,5	1-908-03-20-600-CF	1	1-909-02-00-601-CF	3
		10	51	-	22	37	22	17	M18x1,5	1-908-05-20-600-CF	1	1-909-04-00-601-CF	3
		12	51	-	22	37	24	17	M20x1,5	1-908-07-20-600-CF	1	1-909-06-00-601-CF	3
		14	53	-	22	37	27	19	M22x1,5	1-908-08-00-600-CF	1	1-909-08-00-601-CF	3
		16	-	20	28	37	30	-	M24x1,5	1-908-10-00-600-CF	2	1-909-10-00-601-CF	3
	400	20	-	25	30	-	36	-	M30x2	1-908-12-00-600-CF	2	1-909-12-00-601-CF	4
		25	-	27	36	-	46	-	M36x2	1-908-14-00-600-CF	2	1-909-14-00-601-CF	4
		30	-	29	41	-	50	-	M42x2	1-908-16-00-600-CF	2	1-909-16-00-601-CF	4
		315	38	-	32	48	-	60	-	M52x2	1-908-18-00-600-CF	2	1-909-18-00-601-CF

For metal cap type A (universal) with vibration security
 For metal cap type B (round) **without vibration security**
 For metal cap type A (universal) **without vibration security**
 For yellow plastic cap type A (universal) **without vibration security**
 Design with sealings made of FKM

```
replace 600 by 590
replace 600 by 020
replace 600 by 010
replace 600 by 100
  replace 20 by 22
or replace 00 by 02
```

```
replace 601 by 591
replace 601 by 021
replace 601 by 011
replace 601 by 101
replace 00-601 by 02-601
```

90° fitting type BE with test coupling
Series M16x2 – valve function by ball



tube ØD	L1	L2	SW	h	part number (NBR)	part number (FKM)
8	20	37	22	59	1-980-03-60-080-CF	1-980-03-60-081-CF
10	20	37	22	59	1-980-05-60-120-CF	1-980-05-60-121-CF

For metal cap type A (universal) with vibration security replace 60 by
For metal cap type B (round) **without vibration security** replace 60 by
For metal cap type A (universal) **without vibration security** replace 60 by
For yellow plastic cap type A (universal) **without vibration security** replace 60 by

59
02
01
10

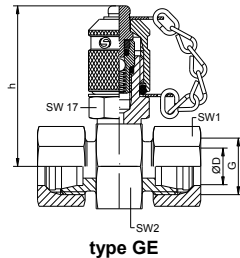
59
02
01
10

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

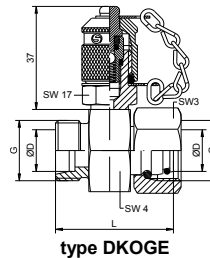
M16x2 - Ball

M16x2 - ball

fitting with test coupling
series M16x2 – valve function by ball



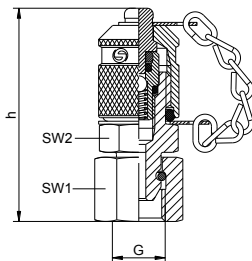
type GE



type DKOGE

type	PN	tube ØD	G	SW1	SW2	h	L	SW3	SW4	type GE part number	type DKOGE part number
L	315	6	M12x1,5	14	22	48	43	14	24	1-910-00-00-600-CF	1-910-20-00-601-CF
		8	M14x1,5	17	24	49	43	17	24	1-910-02-00-600-CF	1-910-22-00-601-CF
		10	M16x1,5	19	24	49	45	19	24	1-910-04-00-600-CF	1-910-24-00-601-CF
		12	M18x1,5	22	27	51	41	22	27	1-910-06-00-600-CF	1-910-26-00-601-CF
		15	M22x1,5	27	30	53	43	27	30	1-910-09-00-600-CF	1-910-29-00-601-CF
	160	18	M26x1,5	32	32	53	54	32	32	1-910-11-00-600-CF	1-910-31-00-601-CF
		22	M30x2	36	36	55	57	36	36	1-910-13-00-600-CF	1-910-33-00-601-CF
		28	M36x2	41	41	58	upon request		1-910-15-00-600-CF	1-910-35-00-601-CF	
		35	M45x2	50	46	60	upon request		1-910-17-00-600-CF	1-910-37-00-601-CF	
		42	M52x2	60	55	65	upon request		1-910-19-00-600-CF	1-910-39-00-601-CF	
S	630	6	M14x1,5	17	24	49	46	17	24	1-910-01-00-600-CF	1-910-21-00-601-CF
		8	M16x1,5	19	24	49	47	19	24	1-910-03-00-600-CF	1-910-23-00-601-CF
		10	M18x1,5	22	24	49	48	22	24	1-910-05-00-600-CF	1-910-25-00-601-CF
		12	M20x1,5	24	24	49	47	24	24	1-910-07-00-600-CF	1-910-27-00-601-CF
		14	M22x1,5	27	27	51	50	27	27	1-910-08-00-600-CF	1-910-28-00-601-CF
	400	16	M24x1,5	30	30	52	55	30	30	1-910-10-00-600-CF	1-910-30-00-601-CF
		20	M30x2	36	32	53	62	36	36	1-910-12-00-600-CF	1-910-32-00-601-CF
		25	M36x2	46	41	58	62	46	41	1-910-14-00-600-CF	1-910-34-00-601-CF
		30	M42x2	50	46	60	upon request		1-910-16-00-600-CF	1-910-36-00-601-CF	
		315	38	M52x2	60	55	65	upon request		1-910-18-00-600-CF	1-910-38-00-601-CF
For metal cap type A (universal) with vibration security										replace 600 by 590	replace 601 by 591
For metal cap type B (round) without vibration security										replace 600 by 020	replace 601 by 021
For metal cap type A (universal) without vibration security										replace 600 by 010	replace 601 by 011
For yellow plastic cap type A (universal) without vibration security										replace 600 by 100	replace 601 by 101
Design with sealings made of FKM										replace 00-600 by 02-600	replace 00-601 by 02-601

test coupling with 60° sealing cone (DKR)
series M16x2 – valve function by ball



G	h	SW1	SW2	part number (NBR)	part number (FKM)
G 1/4	54	19	17	1-908-76-00-600-CF	1-908-76-02-600-CF

For metal cap type A (universal) with vibration security	replace 600 by	590	590
For metal cap type B (round) without vibration security	replace 600 by	020	020
For metal cap type A (universal) without vibration security	replace 600 by	010	010
For yellow plastic cap type A (universal) without vibration security	replace 600 by	100	100

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

M16x2 - Ball

M16x2 - ball

bulkhead coupling series M16x2 – valve function by ball

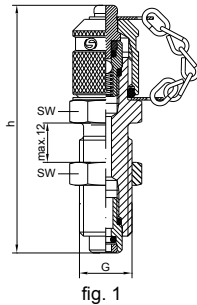


fig. 1

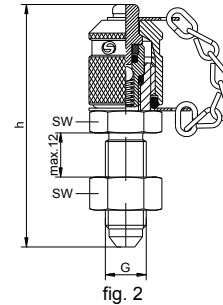
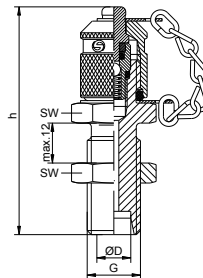


fig. 2

G	SW	h	fig.	part number (NBR)	part number (FKM)
M16x2	19	72	1	1-980-48-60-040-CF	1-980-48-60-041-CF
7/16-20 UNF	17	67	2	1-980-39-60-090-CF	1-980-39-60-091-CF
For metal cap type A (universal) with vibration security replace 60 by				59	59
For metal cap type B (round) without vibration security replace 60 by				02	02
For metal cap type A (universal) without vibration security replace 60 by				01	01
For yellow plastic cap type A (universal) without vibration security replace 60 by				10	10

bulkhead coupling series M16x2 – valve function by ball

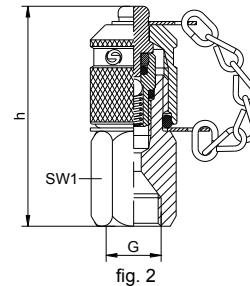
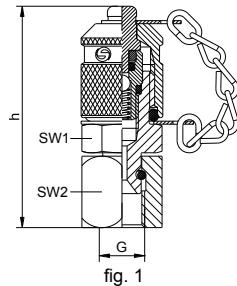


type	PN	tube ØD	G	SW1	SW2	h	part number (NBR)	part number (FKM)
L	315	6	M12x1,5	17	17	69	1-922-00-00-601-CF	1-922-00-02-601-CF
		8	M14x1,5	19	19	72	1-922-02-00-601-CF	1-922-02-02-601-CF
		10	M16x1,5	22	22	68	1-922-04-00-601-CF	1-922-04-02-601-CF
		12	M18x1,5	22	24	72	1-922-06-00-601-CF	1-922-06-02-601-CF
S	630	6	M14x1,5	19	19	71	1-922-01-00-601-CF	1-922-01-02-601-CF
		8	M16x1,5	22	22	72	1-922-03-00-601-CF	1-922-03-02-601-CF
		10	M18x1,5	24	24	72	1-922-05-00-601-CF	1-922-05-02-601-CF
		12	M20x1,5	upon request			1-922-07-00-601-CF	1-922-07-02-601-CF
For metal cap type A (universal) with vibration security replace 601 by							591	591
For metal cap type B (round) without vibration security replace 601 by							021	021
For metal cap type A (universal) without vibration security replace 601 by							011	011
For yellow plastic cap type A (universal) without vibration security replace 601 by							101	101

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

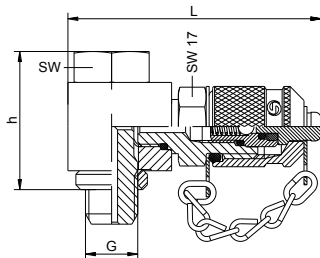
M16x2 - Ball

test coupling with 37° JIC female thread (DKJ) series M16x2 – valve function by ball



G	h	SW1	SW2	fig.	part number (NBR)	part number (FKM)
7/16 UNF	54	17	17	1	1-920-39-20-600-CF	1-920-39-22-600-CF
1/2 UNF	51	17	-	2	1-920-61-00-600-CF	1-920-61-02-600-CF
9/16 UNF	57	17	19	1	1-920-40-20-600-CF	1-920-40-22-600-CF
3/4 UNF	56	22	-	2	1-920-41-00-600-CF	1-920-41-02-600-CF
7/8 UNF	61	27	-	2	1-920-42-00-600-CF	1-920-42-02-600-CF
For metal cap type A (universal) with vibration security replace 600 by					590	590
For metal cap type B (round) without vibration security replace 600 by					020	020
For metal cap type A (universal) without vibration security replace 600 by					010	010
For yellow plastic cap type A (universal) without vibration security replace 600 by					100	100

90° swivel adaptor series M16x2 – valve function by ball



G	h	L	SW	part number (NBR)	part number (FKM)
G1/4	34	64	19	1-926-29-05-600-CF	upon request

For metal cap type A (universal) with vibration security replace 600 by				590	590
For metal cap type B (round) without vibration security replace 600 by				020	020
For metal cap type A (universal) without vibration security replace 600 by				010	010
For yellow plastic cap type A (universal) without vibration security replace 600 by				100	100

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

M16x2 - Piston



M16x2 - piston

Application:

Spradow test couplings are applied for monitoring and control pressure as well as the ventilation. The advantages of this system are - among other - connection at system pressure level, the easy connection to measurement control and switching devices, the leakproof connection and the integrated vibration security of the metal cap.

Media:

Hydraulic oils and mineral based fluids.
 (Please check compatibility of seal material.)

Materials:

Metal parts: Steel, Stainless steel upon request

Seals: NBR (-20 °C to +100 °C)

FKM (-20 °C to +200 °C)

EPDM (-40 °C to +150 °C)

Hose: Polyamide (-35 °C to +100 °C)

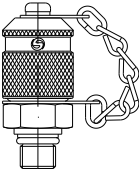
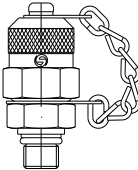
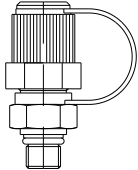
Surface:

Zinc nickel, transparent, CrVI-free.

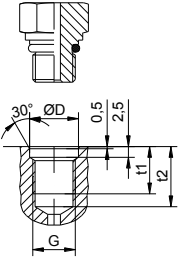
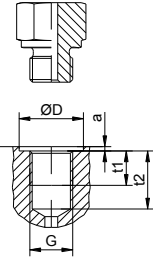
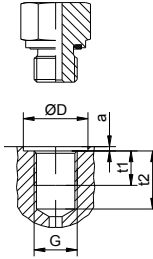
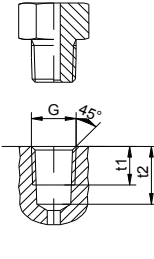
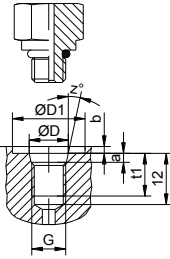
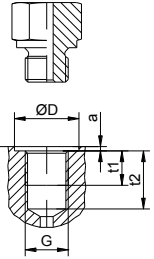
Pressure:

Maximum working pressure (PN) of the test couplings - 630 bar, at 4-fold security. Connection under pressure up to 400 bar. For the union pieces please observe the instructions given by the corresponding producer.

design types of caps

type B (round)	type A (universal)	type A (universal) plastic
		
standard: incl. vibration security		(temperature range -20°C to +100°C)

port connection and seals

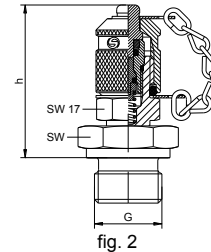
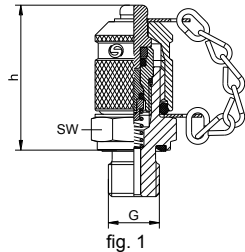
type 1	type 2	type 3	type 4	type 5	type 6
					
Design types of port connection and seals please see annex.					

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

M16x2 - Piston

M16x2 - piston

test coupling
series M16x2 – valve function by piston



G	PN	SW	h	fig.	sealing	part number (NBR)	part number (FKM)
M8x1	250	17	38	1	o-ring type 1	1-Z06-20-21-600-CF	1-Z06-20-22-600-CF
M8x1		17	38	1	metal sealing type 2	1-Z06-20-30-600-CF	1-Z06-20-32-600-CF
M10x1	630	17	38	1	o-ring type 1	1-Z06-22-21-600-CF	1-Z06-22-22-600-CF
M10x1	400	17	38	1	metal sealing type 2	1-Z06-22-30-600-CF	1-Z06-22-32-600-CF
M10x1	400	17	39	1	soft sealing type 3	1-Z06-22-11-600-CF	1-Z06-22-12-600-CF
M10x1		17	38	1	metal sealing type 6	1-Z06-22-40-600-CF	1-Z06-22-42-600-CF
M10x1,25		17	38	1	o-ring type 1	1-Z06-49-21-600-CF	1-Z06-49-22-600-CF
M10x1,25		17	38	1	soft sealing type 3	1-Z06-49-11-600-CF	1-Z06-49-12-600-CF
M12x1,5	630	17	38	1	metal sealing type 2	1-Z06-23-30-600-CF	1-Z06-23-32-600-CF
M12x1,5	630	17	39	1	soft sealing type 3	1-Z06-23-11-600-CF	1-Z06-23-12-600-CF
M14x1,5	630	19	37	1	metal sealing type 2	1-Z06-24-30-600-CF	1-Z06-24-32-600-CF
M14x1,5	630	19	37	1	soft sealing type 3	1-Z06-24-11-600-CF	1-Z06-24-12-600-CF
M14x1,5	630	19	38	1	o-ring type 5	1-Z06-24-61-600-CF	1-Z06-24-62-600-CF
M16x1,5	630	22	37	1	metal sealing type 2	1-Z06-25-30-600-CF	1-Z06-25-32-600-CF
M16x1,5	630	22	37	1	soft sealing type 3	1-Z06-25-11-600-CF	1-Z06-25-12-600-CF
M18x1,5	24	39	1		metal sealing type 2	1-Z06-26-30-600-CF	1-Z06-26-32-600-CF
M18x1,5	24	39	1		soft sealing type 3	1-Z06-26-11-600-CF	1-Z06-26-12-600-CF
M20x1,5	27	39	1		metal sealing type 2	1-Z06-51-30-600-CF	1-Z06-51-32-600-CF
M20x1,5	27	39	1		soft sealing type 3	1-Z06-51-11-600-CF	1-Z06-51-12-600-CF
M22x1,5	27	39	1		metal sealing type 2	1-Z06-27-30-600-CF	1-Z06-27-32-600-CF
M22x1,5	27	39	1		soft sealing type 3	1-Z06-27-11-600-CF	1-Z06-27-12-600-CF
M26x1,5	32	49	2		metal sealing type 2	1-Z11-52-30-600-CF	1-Z11-52-32-600-CF
M27x2	36	49	2		metal sealing type 2	1-Z11-53-30-600-CF	1-Z11-53-32-600-CF
M33x2	41	49	2		metal sealing type 2	1-Z11-54-30-600-CF	1-Z11-54-32-600-CF
M42x2	50	50	2		metal sealing type 2	1-Z11-55-30-600-CF	1-Z11-55-32-600-CF
M48x2	60	50	2		metal sealing type 2	1-Z11-56-30-600-CF	1-Z11-56-32-600-CF
G 1/8	400	17	38	1	metal sealing type 2	1-Z06-28-30-600-CF	1-Z06-28-32-600-CF
G 1/8	400	17	39	1	soft sealing type 3	1-Z06-28-11-600-CF	1-Z06-28-12-600-CF
G 1/4	630	19	37	1	metal sealing type 2	1-Z06-29-30-600-CF	1-Z06-29-32-600-CF
G 1/4	630	19	37	1	soft sealing type 3	1-Z06-29-11-600-CF	1-Z06-29-12-600-CF
G 1/4		19	37	1	metal sealing type 6	1-Z06-29-40-600-CF	1-Z06-29-42-600-CF
G 3/8	630	22	37	1	metal sealing type 2	1-Z06-30-30-600-CF	1-Z06-30-32-600-CF
G 3/8	630	22	37	1	soft sealing type 3	1-Z06-30-11-600-CF	1-Z06-30-12-600-CF
G 1/2	27	39	1		metal sealing type 2	1-Z06-31-30-600-CF	1-Z06-31-32-600-CF
G 1/2	630	27	39	1	soft sealing type 3	1-Z06-31-11-600-CF	1-Z06-31-12-600-CF
G 3/4	32	40	1		metal sealing type 2	1-Z06-32-30-600-CF	1-Z06-32-32-600-CF
G 1	41	48	2		metal sealing type 2	1-Z11-57-30-600-CF	1-Z11-57-32-600-CF
G 1 1/4	50	50	2		metal sealing type 2	1-Z11-58-30-600-CF	1-Z11-58-32-600-CF
G 1 1/2	60	50	2		metal sealing type 2	1-Z11-59-30-600-CF	1-Z11-59-32-600-CF
Rk 1/8*	400	17	36	1	thread type 4	1-Z06-33-00-600-CF	1-Z06-33-02-600-CF
Rk 1/4*	630	17	35	1	thread type 4	1-Z06-34-00-600-CF	1-Z06-34-02-600-CF
Rk 3/8*	19	35	1		thread type 4	1-Z06-35-00-600-CF	1-Z06-35-02-600-CF
5/16-24 UNF	400	17	38	1	o-ring type 5	1-Z06-38-30-600-CF	1-Z06-38-32-600-CF
7/16-20 UNF	630	17	38	1	o-ring type 5	1-Z06-39-30-600-CF	1-Z06-39-32-600-CF
1/2-20 UNF	630	17	38	1	o-ring type 5	1-Z06-61-30-600-CF	1-Z06-61-32-600-CF
9/16-18 UNF	630	19	38	1	o-ring type 5	1-Z06-40-30-600-CF	1-Z06-40-32-600-CF
3/4-16 UNF	630	27	40	1	o-ring type 5	1-Z06-41-30-600-CF	1-Z06-41-32-600-CF
1/8 NPT	400	17	36	1	thread type 4	1-Z06-43-00-600-CF	1-Z06-43-02-600-CF
1/4 NPT	630	17	35	1	thread type 4	1-Z06-44-00-600-CF	1-Z06-44-02-600-CF
3/8 NPT	19	36	1		thread type 4	1-Z06-45-00-600-CF	1-Z06-45-02-600-CF
1/2 NPT	22	37	1		thread type 4	1-Z06-46-00-600-CF	1-Z06-46-02-600-CF
For metal cap type A (universal) with vibration security replace 600 by						590	590
For metal cap type B (round) without vibration security replace 600 by						020	020
For metal cap type A (universal) without vibration security replace 600 by						010	010
For yellow plastic cap type A (universal) without vibration security replace 600 by						100	100

*acc. DIN 3858

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

M16x2 - Piston

M16x2 - piston

**fitting with test coupling
series M16x2 – valve function by piston**

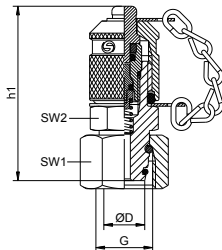


fig. 1

type DKO
test coupling with 24° taper adapter

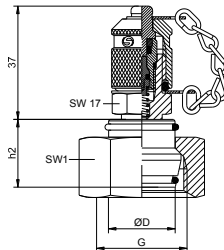


fig. 2

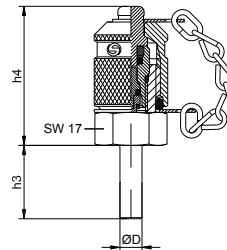


fig. 3

type BE
test coupling for compression ring fittings

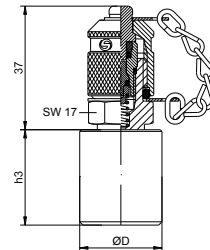
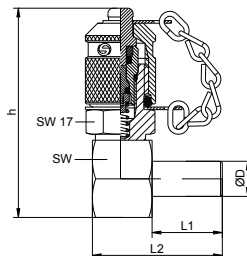


fig. 4

type	PN	tube ØD	h1	h2	h3	h4	SW1	SW2	G	type DKO part number	fig.	type BE part number	fig.
L	315	6	53	-	20	39	14	17	M12x1,5	1-Z08-00-10-600-CF	1	1-Z09-00-00-601-CF	3
		8	53	-	20	39	17	17	M14x1,5	1-Z08-02-10-600-CF	1	1-Z09-02-00-601-CF	3
		10	50	-	22	37	19	17	M16x1,5	1-Z08-04-10-600-CF	1	1-Z09-04-00-601-CF	3
		12	50	-	22	37	22	17	M18x1,5	1-Z08-06-10-600-CF	1	1-Z09-06-00-601-CF	3
		15	51	-	22	37	27	19	M22x1,5	1-Z08-09-00-600-CF	1	1-Z09-09-00-601-CF	3
	160	18	-	22	28	-	32	-	M26x1,5	1-Z08-11-00-600-CF	2	1-Z09-11-00-601-CF	4
		22	-	22	30	-	36	-	M30x2	1-Z08-13-00-600-CF	2	1-Z09-13-00-601-CF	4
		28	-	24	32	-	41	-	M36x2	1-Z08-15-00-600-CF	2	1-Z09-15-00-601-CF	4
		35	-	27	42	-	50	-	M45x2	1-Z08-17-00-600-CF	2	1-Z09-17-00-601-CF	4
		42	-	28	45	-	60	-	M52x2	1-Z08-19-00-600-CF	2	1-Z09-19-00-601-CF	4
S	630	6	54	-	20	39	17	17	M14x1,5	1-Z08-01-10-600-CF	1	1-Z09-00-00-601-CF	3
		8	51	-	20	39	19	17	M16x1,5	1-Z08-03-10-600-CF	1	1-Z09-02-00-601-CF	3
		10	51	-	22	37	22	17	M18x1,5	1-Z08-05-10-600-CF	1	1-Z09-04-00-601-CF	3
		12	51	-	22	37	24	17	M20x1,5	1-Z08-07-10-600-CF	1	1-Z09-06-00-601-CF	3
		14	-	24	22	37	27	-	M22x1,5	1-Z08-08-00-600-CF	1	1-Z09-08-00-601-CF	3
	400	16	-	20	28	37	30	-	M24x1,5	1-Z08-10-00-600-CF	2	1-Z09-10-00-601-CF	3
		20	-	25	30	-	36	-	M30x2	1-Z08-12-00-600-CF	2	1-Z09-12-00-601-CF	4
		25	-	27	36	-	46	-	M36x2	1-Z08-14-00-600-CF	2	1-Z09-14-00-601-CF	4
		30	-	29	41	-	50	-	M42x2	1-Z08-16-00-600-CF	2	1-Z09-16-00-601-CF	4
		315	38	-	32	48	-	60	-	M52x2	1-Z08-18-00-600-CF	2	1-Z09-18-00-601-CF
For metal cap type A (universal) with vibration security										replace 600 by 590		replace 601 by 591	
For metal cap type B (round) without vibration security										replace 600 by 020		replace 601 by 021	
For metal cap type A (universal) without vibration security										replace 600 by 010		replace 601 by 011	
For yellow plastic cap type A (universal) without vibration security										replace 600 by 100		replace 601 by 101	
Design with sealings made of FKM										replace 10 by 12 or replace 00 by 02		replace 00-601 by 02-601	

**90° fitting type BE with test coupling
series M16x2 – valve function by piston**



tube ØD	L1	L2	SW	h	part number (NBR)	part number (FKM)
8	20	37	22	59	1-Z80-03-60-080-CF	1-Z80-03-60-081-CF
10	20	37	22	59	1-Z80-05-60-120-CF	1-Z80-05-60-121-CF

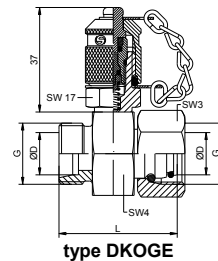
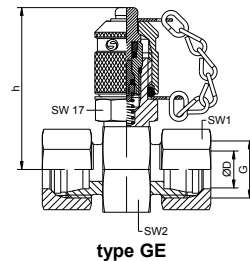
For metal cap type A (universal) with vibration security	replace 60 by	59	59
For metal cap type B (round) without vibration security	replace 60 by	02	02
For metal cap type A (universal) without vibration security	replace 60 by	01	01
For yellow plastic cap type A (universal) without vibration security	replace 60 by	10	10

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

M16x2 - Piston

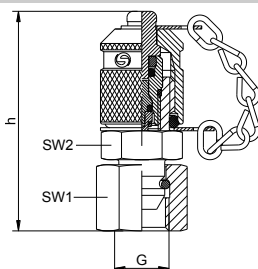
M16x2 - piston

**fitting with test coupling
series M16x2 – valve function by piston**



type	PN	tube ØD	G	SW1	SW2	h	L	SW3	SW4	type GE part number	type DKOGE part number
L	315	6	M12x1,5	14	22	48	43	14	24	1-Z10-00-00-600-CF	1-Z10-20-00-601-CF
		8	M14x1,5	17	24	49	43	17	24	1-Z10-02-00-600-CF	1-Z10-22-00-601-CF
		10	M16x1,5	19	24	49	45	19	24	1-Z10-04-00-600-CF	1-Z10-24-00-601-CF
		12	M18x1,5	22	27	51	41	22	27	1-Z10-06-00-600-CF	1-Z10-26-00-601-CF
		15	M22x1,5	27	30	53	43	27	30	1-Z10-09-00-600-CF	1-Z10-29-00-601-CF
		18	M26x1,5	32	32	53	54	32	32	1-Z10-11-00-600-CF	1-Z10-31-00-601-CF
	160	22	M30x2	36	36	55	57	36	36	1-Z10-13-00-600-CF	1-Z10-33-00-601-CF
		28	M36x2	41	41	58		upon request		1-Z10-15-00-600-CF	1-Z10-35-00-601-CF
		35	M45x2	50	46	60		upon request		1-Z10-17-00-600-CF	1-Z10-37-00-601-CF
	42	M52x2	60	55	65		upon request		1-Z10-19-00-600-CF	1-Z10-39-00-601-CF	
S	630	6	M14x1,5	17	24	49	46	17	24	1-Z10-01-00-600-CF	1-Z10-21-00-601-CF
		8	M16x1,5	19	24	49	47	19	24	1-Z10-03-00-600-CF	1-Z10-23-00-601-CF
		10	M18x1,5	22	24	49	48	22	24	1-Z10-05-00-600-CF	1-Z10-25-00-601-CF
		12	M20x1,5	24	24	49	47	24	24	1-Z10-07-00-600-CF	1-Z10-27-00-601-CF
		14	M22x1,5	27	27	51	50	27	27	1-Z10-08-00-600-CF	1-Z10-28-00-601-CF
	400	16	M24x1,5	30	30	52	55	30	30	1-Z10-10-00-600-CF	1-Z10-30-00-601-CF
		20	M30x2	36	32	53	62	36	36	1-Z10-12-00-600-CF	1-Z10-32-00-601-CF
		25	M36x2	46	41	58	62	46	41	1-Z10-14-00-600-CF	1-Z10-34-00-601-CF
		30	M42x2	50	46	60		upon request		1-Z10-16-00-600-CF	1-Z10-36-00-601-CF
		315	38	M52x2	60	55	65		upon request		1-Z10-18-00-600-CF
For metal cap type A (universal) with vibration security										replace 600 by 590	replace 601 by 591
For metal cap type B (round) without vibration security										replace 600 by 020	replace 601 by 021
For metal cap type A (universal) without vibration security										replace 600 by 010	replace 601 by 011
For yellow plastic cap type A (universal) without vibration security										replace 600 by 100	replace 601 by 101
Design with sealings made of FKM										replace 00-600 by 02-600	replace 00-601 by 02-601

**test coupling with 60° sealing cone (DKR)
series M16x2 – valve function by piston**



G	h	SW1	SW2	part number (NBR)	part number (FKM)
G 1/4	54	19	17	1-Z08-76-00-600-CF	1-Z08-76-02-600-CF

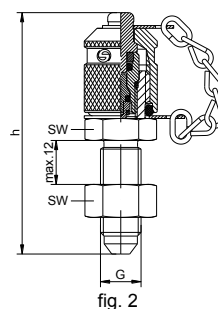
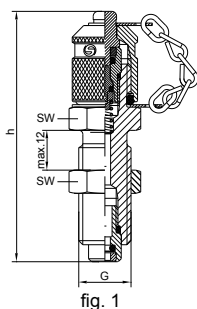
For metal cap type A (universal) with vibration security	replace 600 by 590	590	590
For metal cap type B (round) without vibration security	replace 600 by 020	020	020
For metal cap type A (universal) without vibration security	replace 600 by 010	010	010
For yellow plastic cap type A (universal) without vibration security	replace 600 by 100	100	100

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

M16x2 - Piston

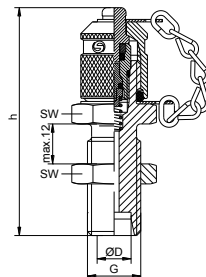
M16x2 - piston

bulkhead coupling series M16x2 – valve function by piston



G	SW	h	fig.	part number (NBR)	part number (FKM)
M16x2	19	72	1	1-Z80-48-60-040-CF	1-Z80-48-60-041-CF
7/16-20 UNF	17	68	2	upon request	upon request
For metal cap type A (universal) with vibration security replace 60 by				59	59
For metal cap type B (round) without vibration security replace 60 by				02	02
For metal cap type A (universal) without vibration security replace 60 by				01	01
For yellow plastic cap type A (universal) without vibration security replace 60 by				10	10

bulkhead coupling series M16x2 – valve function by piston



type	PN	tube ØD	G	SW1	SW2	h	part number (NBR)	part number (FKM)
L	315	6	M12x1,5	17	17	69	1-Z22-00-00-601-CF	1-Z22-00-02-601-CF
		8	M14x1,5	19	19	72	1-Z22-02-00-601-CF	1-Z22-02-02-601-CF
		10	M16x1,5	22	22	68	1-Z22-04-00-601-CF	1-Z22-04-02-601-CF
		12	M18x1,5	22	24	72	1-Z22-06-00-601-CF	1-Z22-06-02-601-CF
S	630	6	M14x1,5	19	19	71	1-Z22-01-00-601-CF	1-Z22-01-02-601-CF
		8	M16x1,5	22	22	72	1-Z22-03-00-601-CF	1-Z22-03-02-601-CF
		10	M18x1,5	24	24	72	1-Z22-05-00-601-CF	1-Z22-05-02-601-CF
		12	M20x1,5	upon request		1-Z22-07-00-601-CF	1-Z22-07-02-601-CF	
For metal cap type A (universal) with vibration security replace 601 by							591	591
For metal cap type B (round) without vibration security replace 601 by							021	021
For metal cap type A (universal) without vibration security replace 601 by							011	011
For yellow plastic cap type A (universal) without vibration security replace 601 by							101	101

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

M16x2 - Piston

M16x2 - piston

test coupling with 37° JIC female thread (DKJ)
series M16x2 – valve function by piston

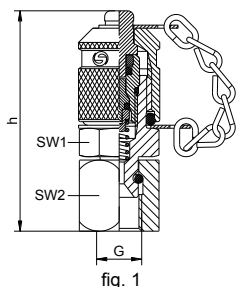


fig. 1

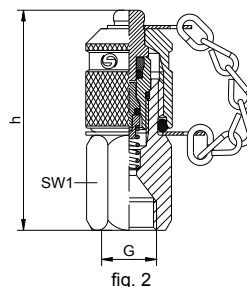
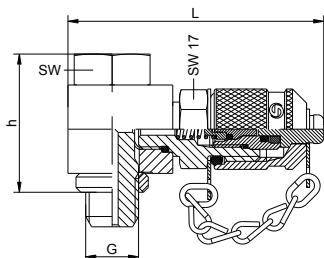


fig. 2

G	h	SW1	SW2	fig.	part number (NBR)	part number (FKM)
7/16 UNF	54	17	17	1	1-Z20-39-20-600-CF	1-Z20-39-22-600-CF
1/2 UNF	51	17	-	2	1-Z20-61-00-600-CF	1-Z20-61-02-600-CF
9/16 UNF	57	17	19	1	1-Z20-40-20-600-CF	1-Z20-40-22-600-CF
3/4 UNF	56	22	-	2	1-Z20-41-00-600-CF	1-Z20-41-02-600-CF
7/8 UNF	61	27	-	2	1-Z20-42-00-600-CF	1-Z20-42-02-600-CF
For metal cap type A (universal) with vibration security replace 600 by					590	590
For metal cap type B (round) without vibration security replace 600 by					020	020
For metal cap type A (universal) without vibration security replace 600 by					010	010
For yellow plastic cap type A (universal) without vibration security replace 600 by					100	100

90° swivel adaptor
series M16x2 – valve function by piston



G	h	L	SW	part number (NBR)	part number (FKM)
G1/4	34	64	17	1-Z26-29-05-600-CF	upon request

For metal cap type A (universal) with vibration security replace 600 by				590	590
For metal cap type B (round) without vibration security replace 600 by				020	020
For metal cap type A (universal) without vibration security replace 600 by				010	010
For yellow plastic cap type A (universal) without vibration security replace 600 by				100	100

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

M16x2 - gas*

M16x2 - GAS*



*Media:

These spradow test couplings are designed for nitrogen and other inert gases.

Application:

Spradow nitrogen test couplings are applied for the monitoring and control pressure as well as the ventilation. The advantages of this system are – among other – connection at system pressure level, the easy connection to measurement control and switching devices, the leakproof connection and the integrated vibration security of the metal cap.

Materials:

Metal parts: Steel, Stainless steel upon request

Seals: material 1 (-20 °C to +100 °C) - standard
 material 2 (-47 °C to +100 °C)

Hose: Polyamide (-35 °C to +100 °C)

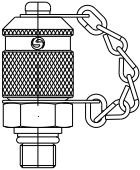
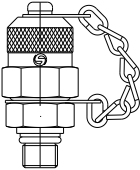
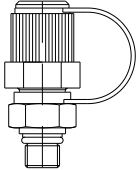
Surface:

CrVI-free.

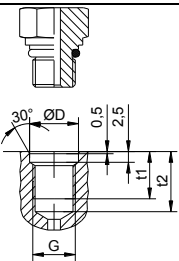
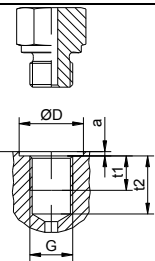
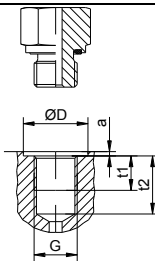
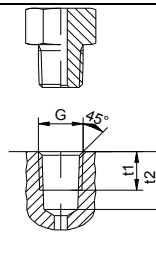
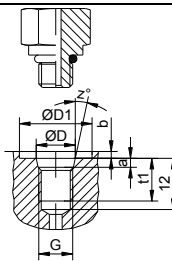
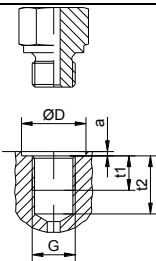
Pressure:

Maximum working pressure (PN) of the test couplings - 630 bar at 4-fold security. Connection under pressure up to 400 bar. For the union pieces please observe the instructions given by the corresponding producer.

design types of caps

type B (round)	type A (universal)	type A (universal) plastic
		
standard: incl. vibration security		(temperature range -20°C to +100°C)

port connection and seals

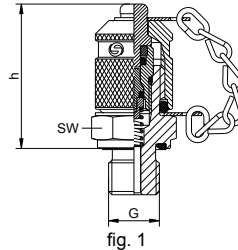
type 1	type 2	type 3	type 4	type 5	type 6
					
Design types of port connection and seals please see annex.					

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

M16x2 - gas*

M16x2 - GAS*

test coupling
series M16x2 - GAS



G	PN	SW	h	fig.	sealing	part number (NBR)
M8x1	250	17	38	1	o-ring type 1	1-G06-20-21-600-CF
M10x1	630	17	38	1	o-ring type 1	1-G06-22-21-600-CF
M10x1	400	17	39	1	soft sealing type 3	1-G06-22-11-600-CF
M10x1,25		17	38	1	o-ring type 1	1-G06-49-21-600-CF
M10x1,25		17	38	1	soft sealing type 3	1-G06-49-11-600-CF
M12x1,5	630	17	39	1	soft sealing type 3	1-G06-23-11-600-CF
M14x1,5	630	19	37	1	soft sealing type 3	1-G06-24-11-600-CF
M14x1,5	630	19	38	1	o-ring type 5	1-G06-24-61-600-CF
M16x1,5	630	22	37	1	soft sealing type 3	1-G06-25-11-600-CF
M18x1,5		24	39	1	soft sealing type 3	1-G06-26-11-600-CF
M20x1,5		27	39	1	soft sealing type 3	1-G06-51-11-600-CF
M22x1,5		27	39	1	soft sealing type 3	1-G06-27-11-600-CF
G 1/8	400	17	39	1	soft sealing type 3	1-G06-28-11-600-CF
G 1/4	630	19	37	1	soft sealing type 3	1-G06-29-11-600-CF
G 3/8	630	22	37	1	soft sealing type 3	1-G06-30-11-600-CF
G 1/2	630	27	39	1	soft sealing type 3	1-G06-31-11-600-CF
5/16-24 UNF	400	17	38	1	o-ring type 5	1-G06-38-30-600-CF
7/16-20 UNF	630	17	38	1	o-ring type 5	1-G06-39-30-600-CF
1/2-20 UNF	630	17	38	1	o-ring type 5	1-G06-61-30-600-CF
9/16-18 UNF	630	19	38	1	o-ring type 5	1-G06-40-30-600-CF
3/4-16 UNF	630	27	40	1	o-ring type 5	1-G06-41-30-600-CF
For metal cap type A (universal) with vibration security replace 600 by						590
For metal cap type B (round) without vibration security replace 600 by						020
For metal cap type A (universal) without vibration security replace 600 by						010
For yellow plastic cap type A (universal) without vibration security replace 600 by						100

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

M16x2 - gas*

M16x2 - GAS*

test coupling series M16x2 – GAS for arctic temperature

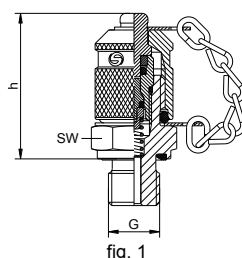


fig. 1

G	PN	SW	h	fig.	sealing	part number
for arctic temperature use (sealings material 2; metal parts stainless steel 1.4305)						
M8x1	250	17	38	1	o-ring type 1	upon request
M10x1	630	17	38	1	o-ring type 1	upon request
M10x1	400	17	39	1	soft sealing type 3	upon request
M10x1,25		17	38	1	o-ring type 1	upon request
M10x1,25		17	38	1	soft sealing type 3	upon request
M12x1,5	630	17	39	1	soft sealing type 3	upon request
M14x1,5	630	19	37	1	soft sealing type 3	upon request
M14x1,5	630	19	38	1	o-ring type 5	upon request
M16x1,5	630	22	37	1	soft sealing type 3	1-T12-29-23-660-05 ¹
M18x1,5		24	39	1	soft sealing type 3	upon request
M20x1,5		27	39	1	soft sealing type 3	upon request
M22x1,5		27	39	1	soft sealing type 3	upon request
G 1/8	400	17	39	1	soft sealing type 3	upon request
G 1/4	630	19	37	1	soft sealing type 3	upon request
G 3/8	630	22	37	1	soft sealing type 3	upon request
G 1/2	630	27	39	1	soft sealing type 3	upon request
5/16-24 UNF	400	17	38	1	o-ring type 5	upon request
7/16-20 UNF	630	17	38	1	o-ring type 5	upon request
1/2-20 UNF	630	17	38	1	o-ring type 5	upon request
9/16-18 UNF	630	19	38	1	o-ring type 5	upon request
3/4-16 UNF	630	27	40	1	o-ring type 5	upon request

¹Sealing element is an o-ring

For metal cap type A (universal) with vibration security replace 600 by	650
For metal cap type B (round) without vibration security replace 600 by	080
For metal cap type A (universal) without vibration security replace 600 by	070
For yellow plastic cap type A (universal) without vibration security replace 600 by	100

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

M16x2 - gas*

M16x2 - GAS*

fitting with test coupling
series M16x2 - GAS

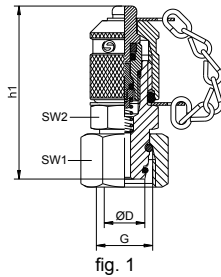


fig. 1

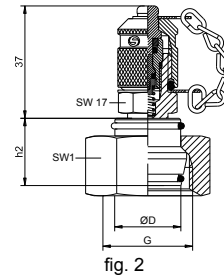


fig. 2

type DKO
test coupling with 24° taper adapter

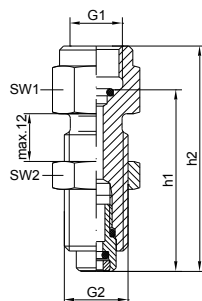
type	PN	tube ØD	h1	h2	SW1	SW2	G	type DKO part number	fig.
L	315	6	53	-	14	17	M12x1,5	upon request	1
		8	53	-	17	17	M14x1,5	upon request	1
		10	50	-	19	17	M16x1,5	upon request	1
		12	50	-	22	17	M18x1,5	upon request	1
		15	51	-	27	19	M22x1,5	upon request	1
	160	18	-	22	32	-	M26x1,5	upon request	2
		22	-	22	36	-	M30x2	upon request	2
		28	-	24	41	-	M36x2	upon request	2
		35	-	27	50	-	M45x2	upon request	2
		42	-	28	60	-	M52x2	upon request	2
S	630	6	54	-	17	17	M14x1,5	upon request	1
		8	51	-	19	17	M16x1,5	upon request	1
		10	51	-	22	17	M18x1,5	upon request	1
		12	51	-	24	17	M20x1,5	upon request	1
		14	53	-	27	19	M22x1,5	upon request	1
	400	16	-	20	30	-	M24x1,5	upon request	2
		20	-	25	36	-	M30x2	upon request	2
		25	-	27	46	-	M36x2	upon request	2
		30	-	29	50	-	M42x2	upon request	2
		315	38	-	32	60	-	M52x2	upon request
For metal cap type A (universal) with vibration security								upon request	
For metal cap type B (round) without vibration security								upon request	
For metal cap type A (universal) without vibration security								upon request	
For yellow plastic cap type A (universal) without vibration security								upon request	

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

M16x2 - gas*

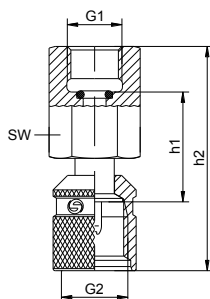
M16x2 - GAS*

bulkhead pressure gauge connector series M16x2 – GAS – without valve function



G1	SW1	SW2	h1	h2	G2	sealing	part number
G 1/4	19	19	46	57	M16x2	o-ring	1-918-29-01-240-CF
G 1/2	27	24	49	66	M16x2	o-ring	1-918-31-01-240-CF

direct pressure gauge connector Series M16x2 - GAS – without valve function

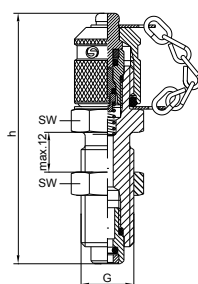


G1	SW	h1	h2	G2	sealing	part number
G 1/4	19	27	54	M16x2	o-ring	1-927-29-01-020-CF
G 1/2	27	25	58	M16x2	o-ring	1-927-31-01-020-CF

For metal cap type A (universal) replace 020 by

010

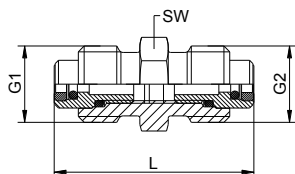
bulkhead coupling series M16x2 - GAS



G	SW	h	part number
M16x2	19	72	upon request

For metal cap type A (universal) with vibration security	upon request
For metal cap type B (round) without vibration security	upon request
For metal cap type A (universal) without vibration security	upon request
For yellow plastic cap type A (universal) without vibration security	upon request

hose connector series M16x2 – GAS – without valve function



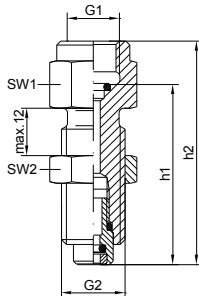
				arctic temperature	
G1	SW	L	G2	part number	part number
M16x2	17	42	M16x2	1-T80-48-00-020-CF	1-980-48-00-020-CF
M16x2	17	42	M16x1,5	1-T80-48-00-030	1-980-48-00-030

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

M16x2 - Connectors and Adaptors

M16x2 connectors and adaptors

bulkhead pressure gauge connector series M16x2 – without valve function



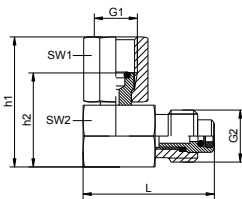
G1	SW1	SW2	h1	h2	G2	sealing	part number (NBR)	part number (FKM)
G 1/4	19	19	46	57	M16x2	o-ring	1-918-29-01-240-CF	1-918-29-21-240-CF
G 1/2	27	24	49	66	M16x2	o-ring	1-918-31-01-240-CF	1-918-31-21-240-CF
1/4 NPT	19	19	-	58	M16x2	thread	1-918-44-00-240-CF	1-918-44-20-240-CF
1/2 NPT	27	24	-	66	M16x2	thread	1-918-46-00-240-CF	1-918-46-20-240-CF

For design with damping element replace 918 by

930

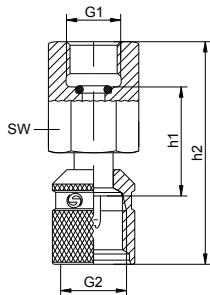
930

pressure gauge connector 90° series M16x2 – without valve function



G1	SW1	SW2	L	h1	h2	G2	part number (NBR)	part number (FKM)
G 1/4	17	19	40	40	29	M16x2	1-928-29-01-240-CF	1-928-29-21-240-CF
G 1/2			upon request			M16x2	1-928-31-01-240-CF	1-928-31-21-240-CF

direct pressure gauge connector series M16x2 – without valve function



G1	SW	h1	h2	G2	sealing	part number (NBR)	part number (FKM)
G 1/4	19	27	54	M16x2	o-ring	1-927-29-01-020-CF	1-927-29-21-020-CF
G 1/2	27	25	58	M16x2	o-ring	1-927-31-01-020-CF	1-927-31-21-020-CF
1/4 NPT	19	-	53	M16x2	thread	1-927-44-00-020-CF	1-927-44-20-020-CF
1/2 NPT	27	-	59	M16x2	thread	1-927-46-00-020-CF	1-927-46-20-020-CF

For metal cap type A (universal) replace 020 by

010

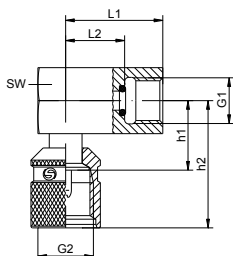
010

For design with damping element replace 927 by

929

929

direct pressure gauge connector 90° series M16x2 – without valve function



G1	SW	L1	L2	h1	h2	G2	part number (NBR)	part number (FKM)
G 1/4	19	28	17	20	37	M16x2	1-928-29-01-020-CF	1-928-29-21-020-CF
G 1/2	27	28	11	24	41	M16x2	1-928-31-01-020-CF	1-928-31-21-020-CF
1/4 NPT	19	22	-	20	37	M16x2	1-928-44-00-020-CF	1-928-44-20-020-CF
1/2 NPT	27	28	-	24	41	M16x2	1-928-46-00-020-CF	1-928-46-20-020-CF

For metal cap type A (universal) replace 020 by

010

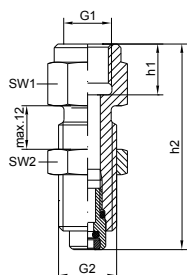
010

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

M16x2 - Connectors and Adaptors

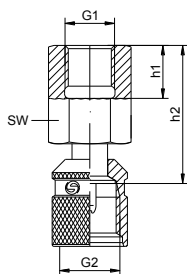
M16x2 connectors and adaptors

bulkhead sensor connector series M16x2 – without valve function



G1	SW1	SW2	h1	h2	G2	part number (NBR)	part number (FKM)
G 1/4	19	19	14	57	M16x2	1-718-29-00-240-CF	upon request

direct sensor connector series M16x2 – without valve function

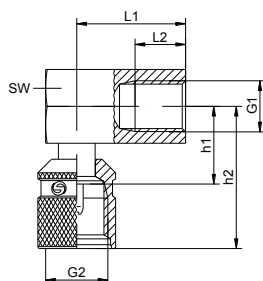


G1	SW	h1	h2	G2	part number (NBR)	part number (FKM)
G 1/4	19	14	37	M16x2	1-727-29-00-021-CF	upon request
G 1/2	27	15	38	M16x2	1-727-31-00-020-CF	upon request

For metal cap type A (universal)

replace 020 by 010
respectively
replace 021 by 011

direct sensor connector 90° series M16x2 – without valve function



G1	SW	L1	L2	h1	h2	G2	part number (NBR)	part number (FKM)
G 1/4	19	28	13	20	37	M16x2	1-728-29-00-021-CF	upon request

For metal cap type A (universal)

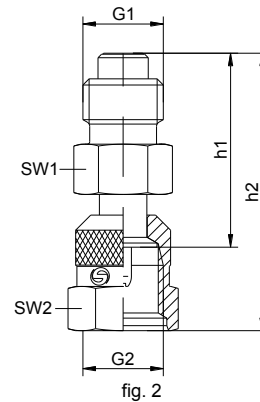
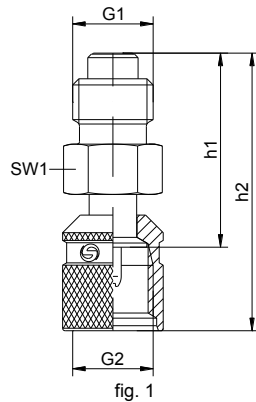
replace 021 by 011

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

M16x2 - Connectors and Adaptors

M16x2 - connectors and adaptors

adaptor for test coupling series M16x2 – without valve function

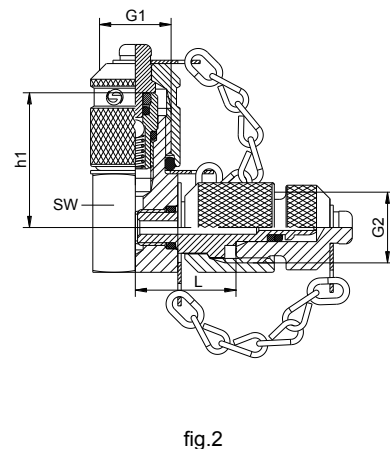
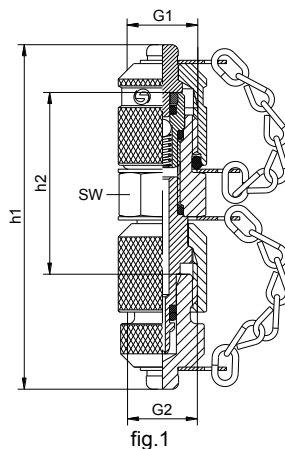


G1	G2	h1	h2	SW1	SW2	fig.	part number (NBR)	part number (FKM)
M16x2	M16x1,5	39	56	17	-	1	1-980-25-00-050	upon request
M16x2	S12x1,5	39	50	17	-	1	1-980-49-00-100-CF	upon request
M16x1,5	M16x2	39	56	17	19	2	1-980-48-00-120	upon request
S12x1,5	M16x2	36	47	17	19	2	1-980-48-00-110-CF	upon request

adaptor for series 5/8"-14 BSF (HSP) series M16x2 – valve function by ball

This adapter has been constructed to enable an adaptation between the 5/8"-14 BSF system (HSP) to the world wide used M16x2 system. Just screw our adapter onto the HSP - test coupling. The result is a regular M16x2 system connection. Now you can use your hoses and fittings from the M16x2 system.

with valve function (ball)



G1	G2	h1	h2	L	SW	fig.	part number (NBR)	part number (FKM)
M16x2	5/8"-14 BSF	78	41	-	17	1	1-880-67-60-001-CF	upon request
M16x2	5/8"-14 BSF	30	-	23	19	2	1-880-67-60-002-CF	upon request

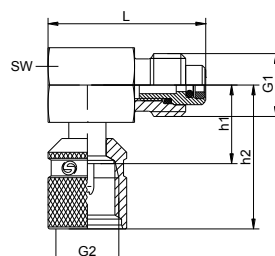
For metal cap type A (universal) with vibration security replace 60 by	59	upon request
For metal cap type B (round) without vibration security replace 60 by	02	upon request
For metal cap type A (universal) without vibration security replace 60 by	01	upon request
For yellow plastic cap type A (universal) without vibration security replace 60 by	10	upon request

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

M16x2 - Connectors and Adaptors

M16x2 - connectors and adaptors

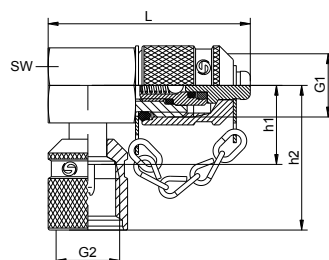
**adaptor for test coupling 90°
series M16x2 – without valve function**



without valve function

G1	G2	L	h1	h2	SW	part number (NBR)	part number (FKM)
M16x2	M16x2	40	20	37	19	1-924-02-00-241-CF	1-924-02-02-241-CF
metal cap type A (universal)						1-924-01-00-241-CF	1-924-01-02-241-CF

**adaptor for test coupling 90°
series M16x2 – valve function by ball**



with valve function

G1	G2	L	h1	h2	SW	part number (NBR)	part number (FKM)
M16x2	M16x2	51	20	37	19	1-924-02-00-600-CF	1-924-02-02-600-CF
metal cap type A (universal) with vibration security						1-924-01-00-590-CF	1-924-01-02-590-CF
metal cap type B (round) without vibration security						1-924-02-00-020-CF	1-924-02-02-020-CF
metal cap type A (universal) without vibration security						1-924-01-00-010-CF	1-924-01-02-010-CF
plastic cap type A (universal) yellow without vibration security						1-924-01-00-100-CF	1-924-01-02-100-CF

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

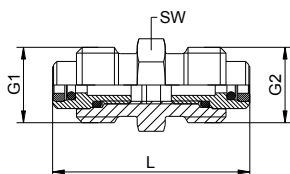
M16x2 - test hose

M16x2 test hose

high pressure hose
series M16x2

See page 55 for hose details

hose connector series M16x2 – without valve function



G1	SW	L	G2	part number (NBR)	part number (FKM)
M16x2	17	42	M16x2	1-980-48-00-020-CF	upon request
M16x2	17	42	M16x1,5	1-980-48-00-030-CF	upon request

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

Stainless Steel M16x2 - Piston

stainless steel M16x2 - piston



Application:

Spradow test couplings are applied for the monitoring and control pressure as well as the ventilation. The advantages of this system are – among other – connection at system pressure level, the easy connection to measurement control and switching devices, the leakproof connection and the integrated vibration security of the metal cap.

Media:

Hydraulic oils and mineral based fluids.
 (Please check compatibility of seal material.)
 For nitrogen and other inert gases upon request.

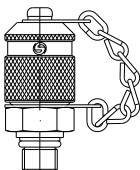
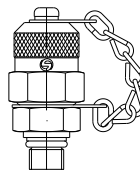
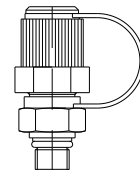
Materials:

Metal parts: stainless steel
 Seals: NBR (-20 °C bis +100 °C)
 FKM (-20 °C bis +200 °C)(standard)
 EPDM (-40 °C bis +150 °C)
 Hose: polyamide (-35 °C bis +100 °C);

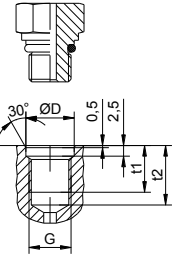
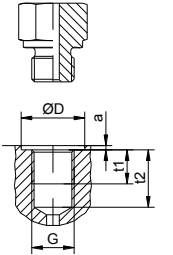
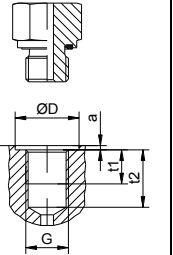
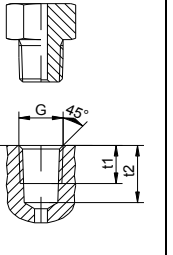
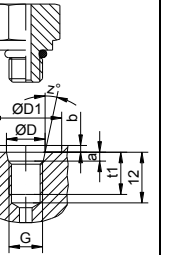
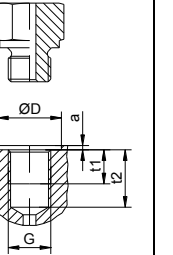
Pressure:

Maximum working pressure (PN) of the test couplings - 630 bar at 4-fold security. Connection under pressure up to 400 bar. For the union pieces please observe the instructions given by the corresponding producer.

design types of caps

type B (round)	type A (universal)	type A (universal) plastic
		
standard: incl. vibration security		(temperature range -20°C to +100°C)

port connection and seals

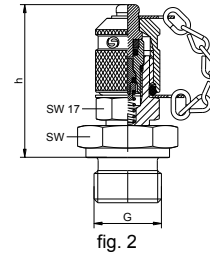
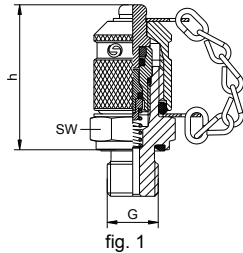
type 1	type 2	type 3	type 4	type 5	type 6
					
Design types of port connection and seals please see annex.					

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

Stainless Steel M16x2 - Piston

stainless steel M16x2 - piston

test coupling – stainless steel
series M16x2 – valve function by piston
seals made of FKM



G	PN	SW	h	fig.	sealing	main parts	part number
M10x1		17	38	1	o-ring type 1	1.4571	1-912-22-22-660
M12x1,5		17	39	1	soft sealing type 3	1.4571	1-912-23-12-660
M14x1,5		19	37	1	soft sealing type 3	1.4571	1-912-24-12-660
G 1/8		17	39	1	soft sealing type 3	1.4571	1-912-28-12-660
G 1/4		19	37	1	metallic sealing type 2	1.4571	1-912-29-32-660
G 1/4		19	37	1	soft sealing type 3	1.4571	1-912-29-12-660 ¹⁾
G 3/8		22	37	1	metallic sealing type 2	1.4571	1-912-30-32-660
G 3/8		22	37	1	soft sealing type 3	1.4571	1-912-30-12-660
G 1/2		27	39	1	metallic sealing type 2	1.4571	1-912-31-32-660
G 1/2		27	39	1	soft sealing type 3	1.4571	1-912-31-12-660
Rk 1/8*		17	36	1	thread type 4	1.4571	1-912-33-02-660
Rk 1/4*		19	35	1	thread type 4	1.4571	1-912-34-02-660
7/16-20 UNF		17	38	1	o-ring type 5	1.4571	1-912-39-32-660
9/16-18 UNF		19	38	1	o-ring type 5	1.4571	1-912-40-32-660
1/8 NPT		17	36	1	thread type 4	1.4571	1-912-43-02-660
1/4 NPT		17	35	1	thread type 4	1.4571	1-912-44-02-660

For metal cap type A (universal) with vibration security replace 660 by 650
For metal cap type B (round) **without vibration security** replace 660 by 080
For metal cap type A (universal) **without vibration security** replace 660 by 070
For yellow plastic cap type A (universal) **without vibration security** replace 660 by 100
¹⁾ For body made from stainless steel 1.4305 add -05 at the end

*acc. DIN 3858

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

Stainless Steel M16x2 - Piston

stainless steel M16x2 - piston

fitting with test coupling – stainless steel
series M16x2 – valve function by piston
seals made from FKM

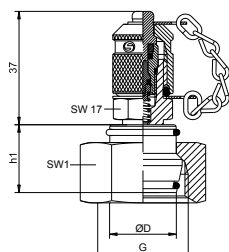


fig. 1
type DKO
test coupling with 24° taper adapter

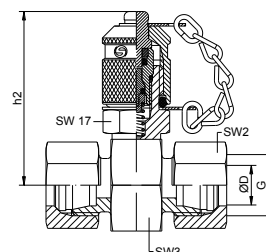


fig. 2
type GE
test coupling with straight fitting

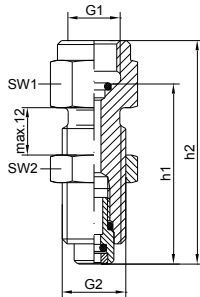
type	PN	tube ØD	G	h1	h2	SW1	SW2	SW3	material main parts	type DKO part number	fig.	type GE part number	fig.
L	315	6	M12x1,5			14			1.4571	1-914-00-00-660	1	1-916-00-00-660	2
		8	M14x1,5			17			1.4571	1-914-02-00-660	1	1-916-02-00-660	2
		10	M16x1,5			19			1.4571	1-914-04-00-660	1	1-916-04-00-660	2
		12	M18x1,5			22			1.4571	1-914-06-00-660	1	1-916-06-00-660	2
		15	M22x1,5			27			1.4571	1-914-09-00-660	1	1-916-09-00-660	2
	160	18	M26x1,5			32			1.4571	1-914-11-00-660	1	1-916-11-00-660	2
		22	M30x2			36			1.4571	1-914-13-00-660	1	1-916-13-00-660	2
		28	M36x2			41			1.4571	1-914-15-00-660	1	1-916-15-00-660	2
		35	M45x2			50			1.4571	1-914-17-00-660	1	1-916-17-00-660	2
		42	M52x2			60			1.4571	1-914-19-00-660	1	1-916-19-00-660	2
S	630	6	M14x1,5			17			1.4571	1-914-01-00-660	1	1-916-01-00-660	2
		8	M16x1,5			19			1.4571	1-914-03-00-660	1	1-916-03-00-660	2
		10	M18x1,5			22			1.4571	1-914-05-00-660	1	1-916-05-00-660	2
		12	M20x1,5			24			1.4571	1-914-07-00-660	1	1-916-07-00-660	2
		14	M22x1,5			27			1.4571	1-914-08-00-660	1	1-916-08-00-660	2
	400	16	M24x1,5			30			1.4571	1-914-10-00-660	1	1-916-10-00-660	2
		20	M30x2			36			1.4571	1-914-12-00-660	1	1-916-12-00-660	2
		25	M36x2			46			1.4571	1-914-14-00-660	1	1-916-14-00-660	2
		30	M42x2			50			1.4571	1-914-16-00-660	1	1-916-16-00-660	2
		315	38	M52x2			60			1.4571	1-914-18-00-660	1	1-916-18-00-660
For metal cap type A (universal) with vibration security replace 660 by										650		650	
For metal cap type B (round) without vibration security replace 660 by										080		080	
For metal cap type A (universal) without vibration security replace 660 by										070		070	
For yellow plastic cap type A (universal) without vibration security replace 660 by										100		100	

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

Stainless Steel M16x2 - Piston

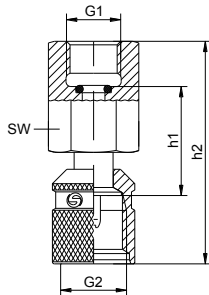
stainless steel M16x2 piston

bulkhead pressure gauge connector – stainless steel series M16x2 – without valve function



G1	SW1	SW2	h1	h2	G2	sealing	main parts	part number
G 1/4	19	19	46	57	M16x2	o-ring	1.4571	1-939-29-22-240
G 1/2	27	24	49	66	M16x2	o-ring	1.4571	1-939-31-22-240
1/4 NPT	19	19	-	58	M16x2	thread	1.4571	1-939-44-02-240
1/2 NPT	19	24	-	66	M16x2	thread	1.4571	1-939-46-02-240

direct pressure gauge connector – stainless steel series M16x2 – without valve function



G1	SW	h1	h2	G2	sealing	main parts	part number
G 1/4	19	27	54	M16x2	o-ring	1.4305	1-940-29-22-080
G 1/2	27	25	58	M16x2	o-ring	1.4305	1-940-31-22-080
1/4 NPT	19	-	53	M16x2	thread	1.4305	1-940-44-02-080
1/2 NPT	27	-	59	M16x2	thread	1.4305	1-940-46-02-080

For design with cap type A (universal) replace 080 by

070

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

M16x1.5 - Ball

M16x1,5 - ball



Application:

Spradow test couplings are applied for the monitoring and control pressure as well as the ventilation. The advantages of this system are – among other – connection at system pressure level, the easy connection to measurement control and switching devices, the leakproof connection and the integrated vibration security of the metal cap.

Media:

Hydraulic oils and mineral based fluids.
(Please check compatibility of seal material.)
For nitrogen and other inert gases upon request.

Materials:

Metal parts: Steel, Stainless steel upon request
Seals: NBR (-20 °C to +100 °C)
FKM (-20 °C to +200 °C)
EPDM (-40 °C to +150 °C)
Hose: polyamide (-35 °C to +100 °C)

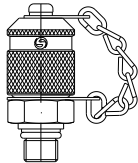
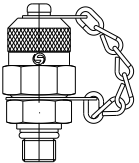
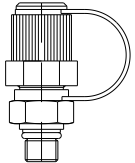
Surface:

Zinc nickel, black, CrVI-free.

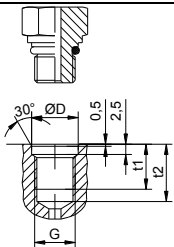
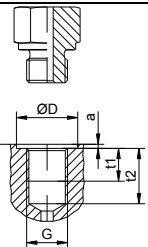
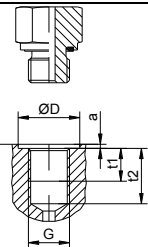
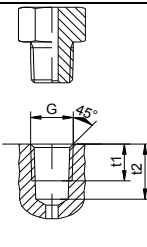
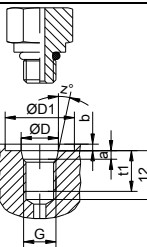
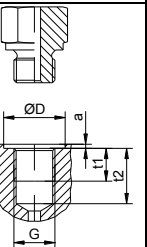
Pressure:

Maximum working pressure (PN) for the test couplings - 630 bar at 4-fold security. Connection under pressure up to 630 bar. For the union pieces please observe the instructions given by the corresponding producer.

design types of caps

type B (round)	type A (universal)	type A (universal) plastic
		
standard: incl. vibration security		(temperature range -20°C to +100°C)

port connection and seals

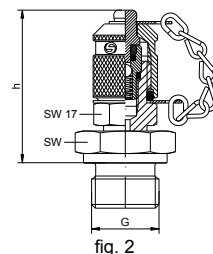
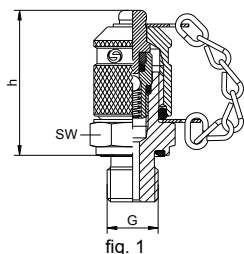
type 1	type 2	type 3	type 4	type 5	type 6
					
Design types of port connection and seals please see annex.					

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

M16x1.5 - Ball

M16x1,5 - ball

test coupling series M16x1,5 – valve function by ball



G	PN	SW	h	fig.	sealing	part number (NBR)	part number (FKM)
M8x1	250	17	38	1	o-ring type 1	1-906-20-21-630	1-906-20-22-630
M8x1		17	38	1	metallic sealing type 2	1-906-20-30-630	1-906-20-32-630
M10x1	630	17	38	1	o-ring type 1	1-906-22-21-630	1-906-22-22-630
M10x1	400	17	38	1	metallic sealing type 2	1-906-22-30-630	1-906-22-32-630
M10x1	400	17	39	1	soft sealing type 3	1-906-22-11-630	1-906-22-12-630
M10x1		17	38	1	metallic sealing type 6	1-906-22-40-630	1-906-22-42-630
M10x1,25		17	38	1	o-ring type 1	1-906-49-21-630	1-906-49-22-630
M10x1,25		17	38	1	soft sealing type 3	1-906-49-11-630	1-906-49-12-630
M12x1,5	630	17	38	1	metallic sealing type 2	1-906-23-30-630	1-906-23-32-630
M12x1,5	630	17	39	1	soft sealing type 3	1-906-23-11-630	1-906-23-12-630
M14x1,5	630	19	37	1	metallic sealing type 2	1-906-24-30-630	1-906-24-32-630
M14x1,5	630	19	37	1	soft sealing type 3	1-906-24-11-630	1-906-24-12-630
M14x1,5	630	19	38	1	o-ring type 5	1-906-24-61-630	1-906-24-62-630
M16x1,5	630	22	37	1	metallic sealing type 2	1-906-25-30-630	1-906-25-32-630
M16x1,5	630	22	37	1	soft sealing type 3	1-906-25-11-630	1-906-25-12-630
M18x1,5		24	39	1	metallic sealing type 2	1-906-26-30-630	1-906-26-32-630
M18x1,5		24	39	1	soft sealing type 3	1-906-26-11-630	1-906-26-12-630
M20x1,5		27	39	1	metallic sealing type 2	1-906-51-30-630	1-906-51-32-630
M20x1,5		27	39	1	soft sealing type 3	1-906-51-11-630	1-906-51-12-630
M22x1,5		27	39	1	metallic sealing type 2	1-906-27-30-630	1-906-27-32-630
M22x1,5		27	39	1	soft sealing type 3	1-906-27-11-630	1-906-27-12-630
M26x1,5		32	49	2	metallic sealing type 2	1-911-52-30-630	1-911-52-32-630
M27x2		36	49	2	metallic sealing type 2	1-911-53-30-630	1-911-53-32-630
M33x2		41	49	2	metallic sealing type 2	1-911-54-30-630	1-911-54-32-630
M42x2		50	50	2	metallic sealing type 2	1-911-55-30-630	1-911-55-32-630
M48x2		60	50	2	metallic sealing type 2	1-911-56-30-630	1-911-56-32-630
G 1/8	400	17	38	1	metallic sealing type 2	1-906-28-30-630	1-906-28-32-630
G 1/8	400	17	39	1	soft sealing type 3	1-906-28-11-630	1-906-28-12-630
G 1/4	630	19	37	1	metallic sealing type 2	1-906-29-30-630	1-906-29-32-630
G 1/4	630	19	37	1	soft sealing type 3	1-906-29-11-630	1-906-29-12-630
G 1/4		19	37	1	metallic sealing type 6	1-906-29-40-630	1-906-29-42-630
G 3/8	630	22	37	1	metallic sealing type 2	1-906-30-30-630	1-906-30-32-630
G 3/8	630	22	37	1	soft sealing type 3	1-906-30-11-630	1-906-30-12-630
G 1/2		27	39	1	metallic sealing type 2	1-906-31-30-630	1-906-31-32-630
G 1/2	630	27	39	1	soft sealing type 3	1-906-31-11-630	1-906-31-12-630
G 3/4		32	40	1	metallic sealing type 2	1-906-32-30-630	1-906-32-32-630
G 1		41	48	2	metallic sealing type 2	1-911-57-30-630	1-911-57-32-630
G 1 1/4		50	50	2	metallic sealing type 2	1-911-58-30-630	1-911-58-32-630
G 1 1/2		60	50	2	metallic sealing type 2	1-911-59-30-630	1-911-59-32-630
Rk 1/8*	400	17	36	1	thread type 4	1-906-33-00-630	1-906-33-02-630
Rk 1/4*	630	17	35	1	thread type 4	1-906-34-00-630	1-906-34-02-630
Rk 3/8*		19	35	1	thread type 4	1-906-35-00-630	1-906-35-02-630
5/16-24 UNF	400	17	38	1	o-ring type 5	1-906-38-30-630	1-906-38-32-630
7/16-20 UNF	630	17	38	1	o-ring type 5	1-906-39-30-630	1-906-39-32-630
1/2-20 UNF	630	17	38	1	o-ring type 5	1-906-61-30-630	1-906-61-32-630
9/16-18 UNF	630	19	38	1	o-ring type 5	1-906-40-30-630	1-906-40-32-630
3/4-16 UNF	630	27	40	1	o-ring type 5	1-906-41-30-630	1-906-41-32-630
1/8 NPT	400	17	36	1	thread type 4	1-906-43-00-630	1-906-43-02-630
1/4 NPT	630	17	35	1	thread type 4	1-906-44-00-630	1-906-44-02-630
3/8 NPT		19	36	1	thread type 4	1-906-45-00-630	1-906-45-02-630
1/2 NPT		22	37	1	thread type 4	1-906-46-00-630	1-906-46-02-630
For metal cap type A (universal) with vibration security replace 630 by						620	620
For metal cap type B (round) without vibration security replace 630 by						050	050
For metal cap type A (universal) without vibration security replace 630 by						040	040
For yellow plastic cap type A (universal) without vibration security replace 630 by						110	110

*acc. DIN 3858

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

M16x1.5 - Ball

M16x1,5 - ball

fitting with test coupling series M16x1,5 – valve function by ball

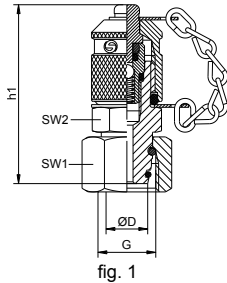


fig. 1

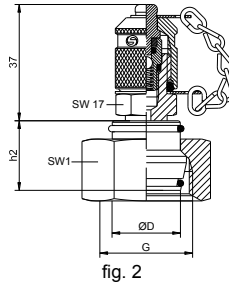


fig. 2

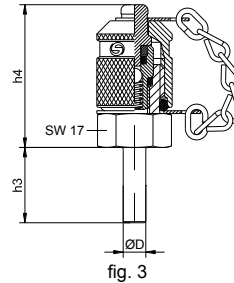


fig. 3

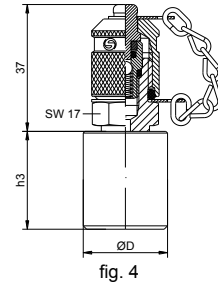


fig. 4

type DKO
test coupling with 24° taper adaptor

type BE
test coupling for compression ring fittings

type	PN	tube ØD	h1	h2	h3	h4	SW1	SW2	G	type DKO part number	fig.	type BE part number	fig.
L	315	6	53	-	20	39	14	17	M12x1,5	1-908-00-10-630	1	1-909-00-00-631	3
		8	53	-	20	39	17	17	M14x1,5	1-908-02-10-630	1	1-909-02-00-631	3
		10	50	-	22	37	19	17	M16x1,5	1-908-04-10-630	1	1-909-04-00-631	3
		12	50	-	22	37	22	17	M18x1,5	1-908-06-10-630	1	1-909-06-00-631	3
		15	51	-	22	37	27	19	M22x1,5	1-908-09-00-630	1	1-909-09-00-631	3
	160	18	-	22	28	-	32	-	M26x1,5	1-908-11-00-630	2	1-909-11-00-631	4
		22	-	22	30	-	36	-	M30x2	1-908-13-00-630	2	1-909-13-00-631	4
		28	-	24	32	-	41	-	M36x2	1-908-15-00-630	2	1-909-15-00-631	4
		35	-	27	42	-	50	-	M45x2	1-908-17-00-630	2	1-909-17-00-631	4
		42	-	28	45	-	60	-	M52x2	1-908-19-00-630	2	1-909-19-00-631	4
S	630	6	54	-	20	39	17	17	M14x1,5	1-908-01-10-630	1	1-909-00-00-631	3
		8	51	-	20	39	19	17	M16x1,5	1-908-03-10-630	1	1-909-02-00-631	3
		10	51	-	22	37	22	17	M18x1,5	1-908-05-10-630	1	1-909-04-00-631	3
		12	51	-	22	37	24	17	M20x1,5	1-908-07-10-630	1	1-909-06-00-631	3
		14	-	20	22	37	27	-	M22x1,5	1-908-08-00-630	2	1-909-08-00-631	3
	400	16	-	20	28	37	30	-	M24x1,5	1-908-10-00-630	2	1-909-10-00-631	3
		20	-	25	30	-	36	-	M30x2	1-908-12-00-630	2	1-909-12-00-631	4
		25	-	27	36	-	46	-	M36x2	1-908-14-00-630	2	1-909-14-00-631	4
		30	-	29	41	-	50	-	M42x2	1-908-16-00-630	2	1-909-16-00-631	4
	315	38	-	32	48	-	60	-	M52x2	1-908-18-00-630	2	1-909-18-00-631	4

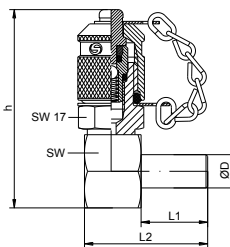
For metal cap type A (universal) with vibration security
For metal cap type B (round) **without vibration security**
For metal cap type A (universal) **without vibration security**
For yellow plastic cap type A (universal) **without vibration security**

Design with sealings made of FKM

replace 630 by 620
replace 630 by 050
replace 630 by 040
replace 630 by 110
replace 10-630 by 12-630 or
replace 00-630 by 02-630

replace 631 by 621
replace 631 by 051
replace 631 by 041
replace 631 by 111
replace 00-631 by 02-631

90° fitting type BE with test coupling series M16x1,5 – valve function by ball



tube ØD	L1	L2	SW	h	part number (NBR)	part number (FKM)
8	20	37	22	59	1-980-03-63-080	1-980-03-63-081
10	20	37	22	59	1-980-05-63-120	1-980-05-63-121

For metal cap type A (universal) with vibration security
For metal cap type B (round) **without vibration security**
For metal cap type A (universal) **without vibration security**
For yellow plastic cap type A (universal) **without vibration security**

replace 63 by 62
replace 63 by 05
replace 63 by 04
replace 63 by 11

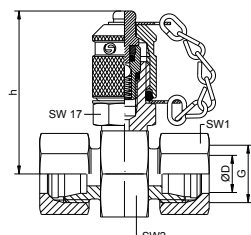
replace 63 by 62
replace 63 by 05
replace 63 by 04
replace 63 by 11

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

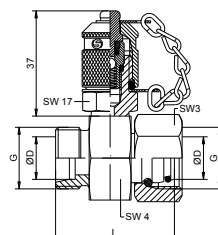
M16x1.5 - Ball

M16x1,5 - ball

fitting with test coupling
series M16x1,5 – valve function by ball



type GE



type DKOGE

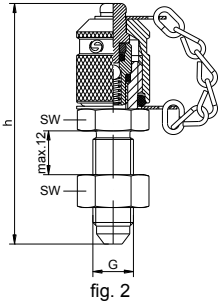
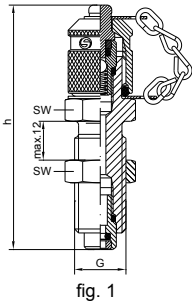
type	PN	tube ØD	G	SW1	SW2	h	L	SW3	SW4	type GE part number	type DKOGE part number
L	315	6	M12x1,5	14	22	48	43	14	24	1-910-00-00-630	1-910-20-00-631
		8	M14x1,5	17	24	49	43	17	24	1-910-02-00-630	1-910-22-00-631
		10	M16x1,5	19	24	49	45	19	24	1-910-04-00-630	1-910-24-00-631
		12	M18x1,5	22	27	51	41	22	27	1-910-06-00-630	1-910-26-00-631
		15	M22x1,5	27	30	53	43	27	30	1-910-09-00-630	1-910-29-00-631
	160	18	M26x1,5	32	32	53	54	32	32	1-910-11-00-630	1-910-31-00-631
		22	M30x2	36	36	55	57	36	36	1-910-13-00-630	1-910-33-00-631
		28	M36x2	41	41	58	upon request		1-910-15-00-630	1-910-35-00-631	
		35	M45x2	50	46	60	upon request		1-910-17-00-630	1-910-37-00-631	
		42	M52x2	60	55	65	upon request		1-910-19-00-630	1-910-39-00-631	
S	630	6	M14x1,5	17	24	49	46	17	24	1-910-01-00-630	1-910-21-00-631
		8	M16x1,5	19	24	49	47	19	24	1-910-03-00-630	1-910-23-00-631
		10	M18x1,5	22	24	49	48	22	24	1-910-05-00-630	1-910-25-00-631
		12	M20x1,5	24	24	49	47	24	24	1-910-07-00-630	1-910-27-00-631
		14	M22x1,5	27	27	51	50	27	27	1-910-08-00-630	1-910-28-00-631
	400	16	M24x1,5	30	30	52	55	30	30	1-910-10-00-630	1-910-30-00-631
		20	M30x2	36	32	53	62	36	36	1-910-12-00-630	1-910-32-00-631
		25	M36x2	46	41	58	62	46	41	1-910-14-00-630	1-910-34-00-631
		30	M42x2	50	46	60	upon request		1-910-16-00-630	1-910-36-00-631	
		315	38	M52x2	60	55	65	upon request		1-910-18-00-630	1-910-38-00-631
For metal cap type A (universal) with vibration security										replace 630 by 620	631 by 621
For metal cap type B (round) without vibration security										replace 630 by 050	631 by 051
For metal cap type A (universal) without vibration security										replace 630 by 040	631 by 041
For yellow plastic cap type A (universal) without vibration security										replace 630 by 110	631 by 111
Design with sealings made of FKM										replace 00-630 by 02-630	00-631 by 02-631

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

M16x1.5 - Ball

M16x1,5 - ball

bulkhead coupling
series M16x1,5 – valve function by ball



G	SW	h	fig.	part number (NBR)	part number (FKM)
M16x2	19	72	1	1-980-48-63-040	upon request
7/16-20 UNF	17	67	2	upon request	upon request
For metal cap type A (universal) with vibration security 63 by				62	62
For metal cap type B (round) without vibration security 63 by				05	05
For metal cap type A (universal) without vibration security 63 by				04	04
For metal cap type A (universal) without vibration security 63 by				11	11

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

M16x1.5 - Piston

M16x1,5 - piston



Application:

Spradow test couplings are applied for the nonitoring and control pressure as well as the ventilation. The advantages of this system are – among other –connection at system pressure level, the easy connection to measurement control and switching devices, the leakproof connection and the integrated vibration security of the metal cap.

Media:

Hydraulic oils and mineral based fluids.
 (Please check compatibility of seal material.)
 For nitrogen and other inert gases upon request.

Materials:

Metal parts: Steel, Stainless steel upon request
 Seals: NBR (-20 °C to +100 °C)
 FKM (-20 °C to +200 °C)
 EPDM (-40 °C to +150 °C)
 Hose: polyamide (-35 °C to +100 °C)

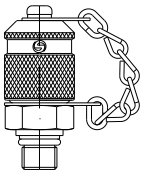
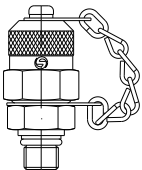
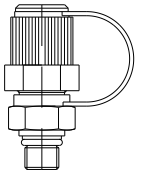
Surface:

Zinc nickel, black, CrVI-free

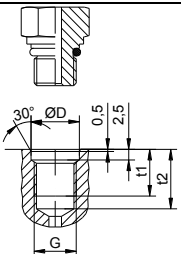
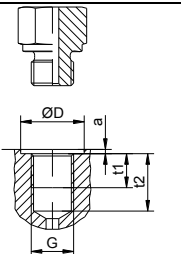
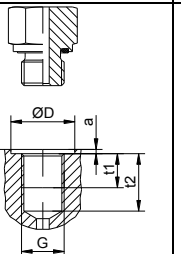
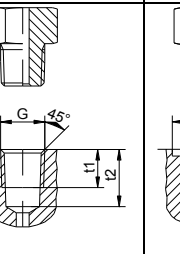
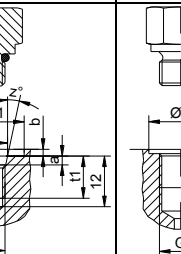
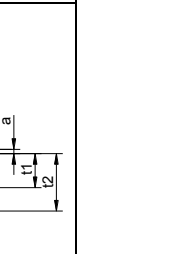
Pressure:

Maximal working pressure (PN) of the test couplings – 630 bar, at 4-fold security. Connection under pressure up to 630 bar. For the union pieces please observe the instructions given by the corresponding producer.

design types of caps

type B (round)	type A (universal)	type A (universal) plastic
		
standard: incl. vibration security		(temperature range -20°C to +100°C)

port connection and seals

type 1	type 2	type 3	type 4	type 5	type 6
					
Design types of port connection and seals please see annex.					

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

M16x1.5 - Piston

M16x1,5 - piston

test coupling
series M16x1,5 – valve function by piston

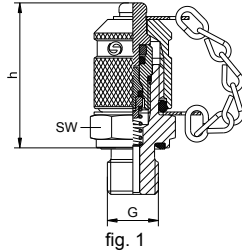


fig. 1

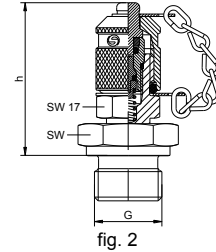


fig. 2

G	PN	SW	h	fig.	sealing	part number (NBR)	part number (FKM)
M8x1	250	17	38	1	o-ring type 1	1-Z06-20-21-630	1-Z06-20-22-630
M8x1		17	38	1	metallic sealing type 2	1-Z06-20-30-630	1-Z06-20-32-630
M10x1	630	17	38	1	o-ring type 1	1-Z06-22-21-630	1-Z06-22-22-630
M10x1	400	17	38	1	metallic sealing type 2	1-Z06-22-30-630	1-Z06-22-32-630
M10x1	400	17	39	1	soft sealing type 3	1-Z06-22-11-630	1-Z06-22-12-630
M10x1		17	38	1	metallic sealing type 6	1-Z06-22-40-630	1-Z06-22-42-630
M10x1,25		17	38	1	o-ring type 1	1-Z06-49-21-630	1-Z06-49-22-630
M10x1,25		17	38	1	soft sealing type 3	1-Z06-49-11-630	1-Z06-49-12-630
M12x1,5	630	17	38	1	metallic sealing type 2	1-Z06-23-30-630	1-Z06-23-32-630
M12x1,5	630	17	39	1	soft sealing type 3	1-Z06-23-11-630	1-Z06-23-12-630
M14x1,5	630	19	37	1	metallic sealing type 2	1-Z06-24-30-630	1-Z06-24-32-630
M14x1,5	630	19	37	1	soft sealing type 3	1-Z06-24-11-630	1-Z06-24-12-630
M14x1,5	630	19	38	1	o-ring type 5	1-Z06-24-61-630	1-Z06-24-62-630
M16x1,5	630	22	37	1	metallic sealing type 2	1-Z06-25-30-630	1-Z06-25-32-630
M16x1,5	630	22	37	1	soft sealing type 3	1-Z06-25-11-630	1-Z06-25-12-630
M18x1,5		24	39	1	metallic sealing type 2	1-Z06-26-30-630	1-Z06-26-32-630
M18x1,5		24	39	1	soft sealing type 3	1-Z06-26-11-630	1-Z06-26-12-630
M20x1,5		27	39	1	metallic sealing type 2	1-Z06-51-30-630	1-Z06-51-32-630
M20x1,5		27	39	1	soft sealing type 3	1-Z06-51-11-630	1-Z06-51-12-630
M22x1,5		27	39	1	metallic sealing type 2	1-Z06-27-30-630	1-Z06-27-32-630
M22x1,5		27	39	1	soft sealing type 3	1-Z06-27-11-630	1-Z06-27-12-630
M26x1,5		32	49	2	metallic sealing type 2	1-Z11-52-30-630	1-Z11-52-32-630
M27x2		36	49	2	metallic sealing type 2	1-Z11-53-30-630	1-Z11-53-32-630
M33x2		41	49	2	metallic sealing type 2	1-Z11-54-30-630	1-Z11-54-32-630
M42x2		50	50	2	metallic sealing type 2	1-Z11-55-30-630	1-Z11-55-32-630
M48x2		60	50	2	metallic sealing type 2	1-Z11-56-30-630	1-Z11-56-32-630
G 1/8	400	17	38	1	metallic sealing type 2	1-Z06-28-30-630	1-Z06-28-32-630
G 1/8	400	17	39	1	soft sealing type 3	1-Z06-28-11-630	1-Z06-28-12-630
G 1/4	630	19	37	1	metallic sealing type 2	1-Z06-29-30-630	1-Z06-29-32-630
G 1/4	630	19	37	1	soft sealing type 3	1-Z06-29-11-630	1-Z06-29-12-630
G 1/4		19	37	1	metallic sealing type 6	1-Z06-29-40-630	1-Z06-29-42-630
G 3/8	630	22	37	1	metallic sealing type 2	1-Z06-30-30-630	1-Z06-30-32-630
G 3/8	630	22	37	1	soft sealing type 3	1-Z06-30-11-630	1-Z06-30-12-630
G 1/2		27	39	1	metallic sealing type 2	1-Z06-31-30-630	1-Z06-31-32-630
G 1/2	630	27	39	1	soft sealing type 3	1-Z06-31-11-630	1-Z06-31-12-630
G 3/4		32	40	1	metallic sealing type 2	1-Z06-32-30-630	1-Z06-32-32-630
G 1		41	48	2	metallic sealing type 2	1-Z11-57-30-630	1-Z11-57-32-630
G 1 1/4		50	50	2	metallic sealing type 2	1-Z11-58-30-630	1-Z11-58-32-630
G 1 1/2		60	50	2	metallic sealing type 2	1-Z11-59-30-630	1-Z11-59-32-630
Rk 1/8*	400	17	36	1	thread type 4	1-Z06-33-00-630	1-Z06-33-02-630
Rk 1/4*	630	17	35	1	thread type 4	1-Z06-34-00-630	1-Z06-34-02-630
Rk 3/8*		19	35	1	thread type 4	1-Z06-35-00-630	1-Z06-35-02-630
5/16-24 UNF	400	17	38	1	o-ring type 5	1-Z06-38-30-630	1-Z06-38-32-630
7/16-20 UNF	630	17	38	1	o-ring type 5	1-Z06-39-30-630	1-Z06-39-32-630
1/2-20 UNF	630	17	38	1	o-ring type 5	1-Z06-61-30-630	1-Z06-61-32-630
9/16-18 UNF	630	19	38	1	o-ring type 5	1-Z06-40-30-630	1-Z06-40-32-630
3/4-16 UNF	630	27	40	1	o-ring type 5	1-Z06-41-30-630	1-Z06-41-32-630
1/8 NPT	400	17	36	1	thread type 4	1-Z06-43-00-630	1-Z06-43-02-630
1/4 NPT	630	17	35	1	thread type 4	1-Z06-44-00-630	1-Z06-44-02-630
3/8 NPT		19	36	1	thread type 4	1-Z06-45-00-630	1-Z06-45-02-630
1/2 NPT		22	37	1	thread type 4	1-Z06-46-00-630	1-Z06-46-02-630
For metal cap type A (universal) with vibration security, replace 630 by						620	620
For metal cap type B (round) without vibration security , replace 630 by						050	050
For metal cap type A (universal) without vibration security , replace 630 by						040	040
For yellow plastic cap type A (universal) without vibration security , replace 630 by						110	110

*acc. DIN 3858

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

M16x1.5 - Piston

M16x1,5 - piston

fittings with test coupling series M16x1,5 – valve function by piston

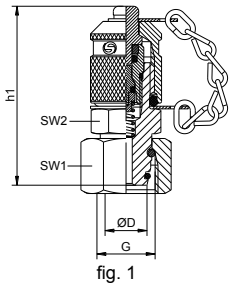


fig. 1

type DKO

test coupling with 24° taper adapter

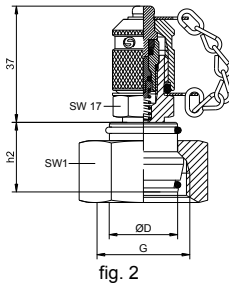


fig. 2

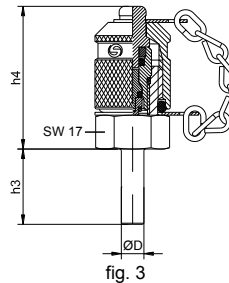


fig. 3

type BE

test coupling for compression ring fittings

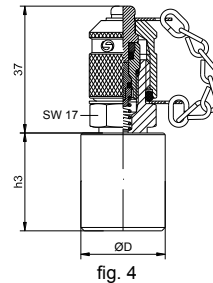


fig. 4

type	PN	tube ØD	h1	h2	h3	h4	SW1	SW2	G	type DKO part number	fig.	type BE part number	fig.
L	315	6	53	-	20	39	14	17	M12x1,5	1-Z08-00-10-630	1	1-Z09-00-00-631	3
		8	53	-	20	39	17	17	M14x1,5	1-Z08-02-10-630	1	1-Z09-02-00-631	3
		10	50	-	22	37	19	17	M16x1,5	1-Z08-04-10-630	1	1-Z09-04-00-631	3
		12	50	-	22	37	22	17	M18x1,5	1-Z08-06-10-630	1	1-Z09-06-00-631	3
		15	51	-	22	37	27	19	M22x1,5	1-Z08-09-00-630	1	1-Z09-09-00-631	3
	160	18	-	22	28	-	32	-	M26x1,5	1-Z08-11-00-630	2	1-Z09-11-00-631	4
		22	-	22	30	-	36	-	M30x2	1-Z08-13-00-630	2	1-Z09-13-00-631	4
		28	-	24	32	-	41	-	M36x2	1-Z08-15-00-630	2	1-Z09-15-00-631	4
		35	-	27	42	-	50	-	M45x2	1-Z08-17-00-630	2	1-Z09-17-00-631	4
		42	-	28	45	-	60	-	M52x2	1-Z08-19-00-630	2	1-Z09-19-00-631	4
S	630	6	54	-	20	39	17	17	M14x1,5	1-Z08-01-10-630	1	1-Z09-00-00-631	3
		8	51	-	20	39	19	17	M16x1,5	1-Z08-03-10-630	1	1-Z09-02-00-631	3
		10	51	-	22	37	22	17	M18x1,5	1-Z08-05-10-630	1	1-Z09-04-00-631	3
		12	51	-	22	37	24	17	M20x1,5	1-Z08-07-10-630	1	1-Z09-06-00-631	3
		14	-	20	22	37	27	-	M22x1,5	1-Z08-08-00-630	2	1-Z09-08-00-631	3
	400	16	-	20	28	37	30	-	M24x1,5	1-Z08-10-00-630	2	1-Z09-10-00-631	3
		20	-	25	30	-	36	-	M30x2	1-Z08-12-00-630	2	1-Z09-12-00-631	4
		25	-	27	36	-	46	-	M36x2	1-Z08-14-00-630	2	1-Z09-14-00-631	4
		30	-	29	41	-	50	-	M42x2	1-Z08-16-00-630	2	1-Z09-16-00-631	4
		315	38	-	32	48	-	60	M52x2	1-Z08-18-00-630	2	1-Z09-18-00-631	4

For metal cap type A (universal) with vibration security

For metal cap type B (round) **without vibration security**

For metal cap type A (universal) **without vibration security**

For yellow plastic cap type A (universal) **without vibration security**

Design with sealings made of FKM

replace 630 by 620

replace 630 by 050

replace 630 by 040

replace 630 by 110

replace 10-630 by 12-630 or
00-630 by 02-630

replace 631 by 621

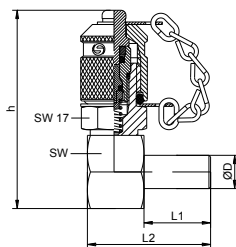
replace 631 by 051

replace 631 by 041

replace 631 by 111

replace 00-631 by 02-631

90° fitting type BE with test coupling series M16x1,5 – valve function by piston



tube ØD	L1	L2	SW	h	part number (NBR)	part number (FKM)
8	20	37	22	59	1-Z80-03-63-080	1-Z80-03-63-081
10	20	37	22	59	1-Z80-05-63-120	1-Z80-05-63-121

For metal cap type A (universal) with vibration security replace 63 by

62

62

For metal cap type B (round) **without vibration security** replace 63 by

05

05

For metal cap type A (universal) **without vibration security** replace 63 by

04

04

For yellow plastic cap type A (universal) **without vibration security** replace 63 by

11

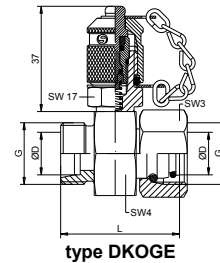
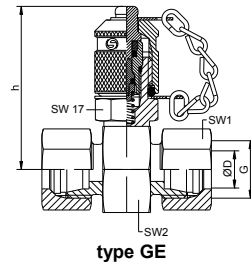
11

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

M16x1.5 - Piston

M16x1,5 - piston

fitting with test coupling
series M16x1,5 – valve function by piston



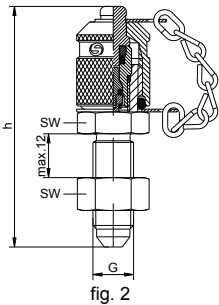
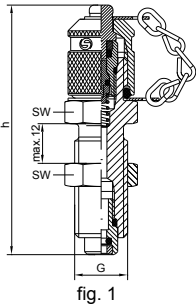
type	PN	tube ØD	G	SW1	SW2	h	L	SW3	SW4	type GE part number	type DKOGE part number
L	315	6	M12x1,5	14	22	48	43	14	24	1-Z10-00-00-630	1-Z10-20-00-631
		8	M14x1,5	17	24	49	43	17	24	1-Z10-02-00-630	1-Z10-22-00-631
		10	M16x1,5	19	24	49	45	19	24	1-Z10-04-00-630	1-Z10-24-00-631
		12	M18x1,5	22	27	51	41	22	27	1-Z10-06-00-630	1-Z10-26-00-631
		15	M22x1,5	27	30	53	43	27	30	1-Z10-09-00-630	1-Z10-29-00-631
		18	M26x1,5	32	32	53	54	32	32	1-Z10-11-00-630	1-Z10-31-00-631
	160	22	M30x2	36	36	55	57	36	36	1-Z10-13-00-630	1-Z10-33-00-631
		28	M36x2	41	41	58		upon request		1-Z10-15-00-630	1-Z10-35-00-631
		35	M45x2	50	46	60		upon request		1-Z10-17-00-630	1-Z10-37-00-631
		42	M52x2	60	55	65		upon request		1-Z10-19-00-630	1-Z10-39-00-631
S	630	6	M14x1,5	17	24	49	46	17	24	1-Z10-01-00-630	1-Z10-21-00-631
		8	M16x1,5	19	24	49	47	19	24	1-Z10-03-00-630	1-Z10-23-00-631
		10	M18x1,5	22	24	49	48	22	24	1-Z10-05-00-630	1-Z10-25-00-631
		12	M20x1,5	24	24	49	47	24	24	1-Z10-07-00-630	1-Z10-27-00-631
		14	M22x1,5	27	27	51	50	27	27	1-Z10-08-00-630	1-Z10-28-00-631
		16	M24x1,5	30	30	52	55	30	30	1-Z10-10-00-630	1-Z10-30-00-631
	400	20	M30x2	36	32	53	62	36	36	1-Z10-12-00-630	1-Z10-32-00-631
		25	M36x2	46	41	58	62	46	41	1-Z10-14-00-630	1-Z10-34-00-631
		30	M42x2	50	46	60		upon request		1-Z10-16-00-630	1-Z10-36-00-631
		315	38	M52x2	60	55	65		upon request	1-Z10-18-00-630	1-Z10-38-00-631
For metal cap type A (universal) with vibration security										replace 630 by 620	replace 631 by 621
For metal cap type B (round) without vibration security										replace 630 by 050	replace 631 by 051
For metal cap type A (universal) without vibration security										replace 630 by 040	replace 631 by 041
For yellow plastic cap type A (universal) without vibration security										replace 630 by 110	replace 631 by 111
Design with sealings made of FKM										replace 00-630 by 02-630	replace 00-631 by 02-631

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

M16x1.5 - Piston

M16x1,5 - piston

**bulkhead coupling
series M16x1,5 – valve function by piston**



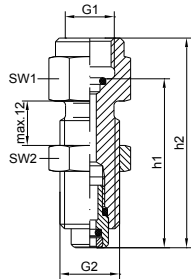
G	SW	h	fig.	part number (NBR)	part number (FKM)
M16x2	19	72	1	1-Z80-48-63-040	upon request
7/16-20 UNF	17	67	2	upon request	upon request
For metal cap type A (universal) with vibration security replace 63 by				62	62
For metal cap type B (round) without vibration security replace 63 by				05	05
For metal cap type A (universal) without vibration security replace 63 by				04	04
For yellow plastic cap type A (universal) without vibration security replace 63 by				11	11

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

M16x1.5 - Connectors and Adaptors

M16x1,5 - Anschlüsse und Adapter

bulkhead pressure gauge connector series M16x1,5 – without valve function



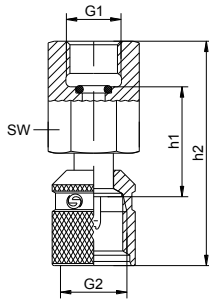
G1	SW1	SW2	h1	h2	G2	sealing	part number (NBR)	part number (FKM)
G 1/4	19	19	46	57	M16x1,5	o-ring	1-918-29-01-250	1-918-29-21-250
G 1/2	27	24	49	66	M16x1,5	o-ring	1-918-31-01-250	1-918-31-21-250

For design with damping element replace 918 by

930

930

direct pressure gauge connector series M16x1,5 – without valve function



G1	SW	h1	h2	G2	sealing	part number (NBR)	part number (FKM)
G 1/4	19	27	54	M16x1,5	o-ring	1-927-29-01-050	1-927-29-21-050
G 1/2	27	25	58	M16x1,5	o-ring	1-927-31-01-050	1-927-31-21-050
1/4 NPT	19	-	53	M16x1,5	thread	1-927-44-00-050	1-927-44-20-050

For metal cap type A (universal) replace 050 by

040

040

For design with damping element replace 927 by

929

929

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

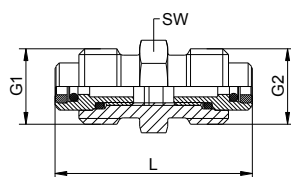
M16x1.5 - test hoses

M16x1,5 test hoses

high pressure hose

See page 55 for hose details

hose connector series M16x1,5 – without valve function



G1	SW	L	G2	part number (NBR)	part number (FKM)
M16x2	17	42	M16x1,5	1-980-48-00-030	upon request
M16x1,5	17	42	M16x1,5	1-980-25-00-030	upon request

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

e 40

S12x1.5 - Piston



S12x1,5 - piston

Application:

Spradow test couplings are applied for monitoring and control pressure as well as the ventilation. The advantages of this system are - among other - connection at system pressure level, the easy connection to measurement control and switching devices, the leakproof connection and the integrated vibration security of the metal cap.

Media:

Hydraulic oils and mineral based fluids.
(Please check compatibility of seal material.)
For nitrogen and other inert gases upon request.

Materials:

Metal parts: Steel, Stainless steel upon request
Seals: NBR (-20 °C to +100 °C)
FKM (-20 °C to +200 °C)
EPDM (-40 °C to +150 °C)
Hose: polyamide (-35 °C to +100 °C)

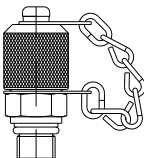
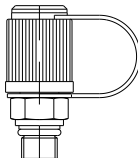
Surface:

Zinc nickel, transparent, CrVI-free.

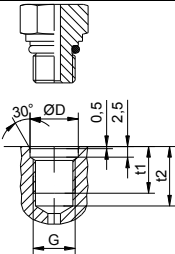
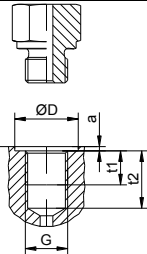
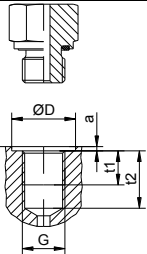
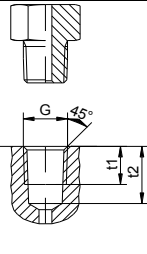
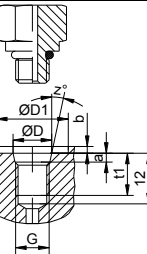
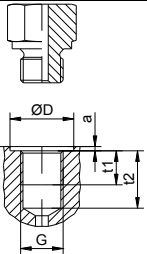
Pressure:

Maximum working pressure (PN) of the test couplings - 630 bar, at 3-fold security. Connection under pressure up to 400 bar. For the union pieces please observe the instructions given by the corresponding producer.

design types of caps

type B (round)	type B (round) plastic
	
standard: incl. vibration security	(temperature range -20°C to +100°C)

port connection and seals

type 1	type 2	type 3	type 4	type 5	type 6
					
Design types of port connection and seals please see annex.					

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

S12x1.5 - Piston

S12x1,5 - piston

test coupling series S12x1,5 – valve function by piston

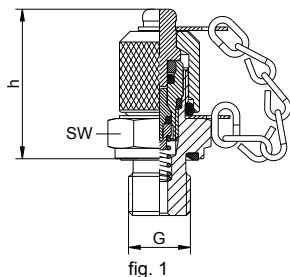


fig. 1

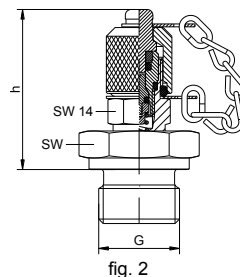


fig. 2

G	PN	SW	h	fig.	sealing	part number (NBR)	part number (FKM)
M8x1		14	38	1	metallic sealing type 2	1-S06-20-30-680-CF	1-S06-20-32-680-CF
M10x1	630	14	32	1	o-ring type 1	1-S06-22-21-680-CF	1-S06-22-22-680-CF
M10x1		14	38	1	metallic sealing type 2	1-S06-22-30-680-CF	1-S06-22-32-680-CF
M12x1,5		17	32	1	metallic sealing type 2	1-S06-23-30-680-CF	1-S06-23-32-680-CF
M12x1,5	630	17	34	1	soft sealing type 3	1-S06-23-11-680-CF	1-S06-23-12-680-CF
M14x1,5		19	33	1	metallic sealing type 2	1-S06-24-30-680-CF	1-S06-24-32-680-CF
M14x1,5		19	34	1	soft sealing type 3	1-S06-24-11-680-CF	1-S06-24-12-680-CF
M14x1,5		19	34	1	o-ring type 5	1-S06-24-61-680-CF	1-S06-24-62-680-CF
M16x1,5		22	32	1	metallic sealing type 2	1-S06-25-30-680-CF	1-S06-25-32-680-CF
M18x1,5		24	42	2	metallic sealing type 2	1-S11-26-30-680-CF	1-S11-26-32-680-CF
M18x1,5		24	42	2	soft sealing type 3	1-S11-26-11-680-CF	1-S11-26-12-680-CF
M20x1,5		27	42	2	metallic sealing type 2	1-S11-51-30-680-CF	1-S11-51-32-680-CF
M20x1,5		27	42	2	soft sealing type 3	1-S11-51-11-680-CF	1-S11-51-12-680-CF
M22x1,5		27	42	2	metallic sealing type 2	1-S11-27-30-680-CF	1-S11-27-32-680-CF
M22x1,5		27	42	2	soft sealing type 3	1-S11-27-11-680-CF	1-S11-27-12-680-CF
M26x1,5		32	43	2	metallic sealing type 2	1-S11-52-30-680-CF	1-S11-52-32-680-CF
M27x2		36	43	2	metallic sealing type 2	1-S11-53-30-680-CF	1-S11-53-32-680-CF
M33x2		41	43	2	metallic sealing type 2	1-S11-54-30-680-CF	1-S11-54-32-680-CF
M42x2		50	44	2	metallic sealing type 2	1-S11-55-30-680-CF	1-S11-55-32-680-CF
M48x2		60	44	2	metallic sealing type 2	1-S11-56-30-680-CF	1-S11-56-32-680-CF
G 1/8		14	38	1	metallic sealing type 2	1-S06-28-30-680-CF	1-S06-28-32-680-CF
G 1/8	400	14	39	1	soft sealing type 3	1-S06-28-11-680-CF	1-S06-28-12-680-CF
G 1/4		19	35	1	metallic sealing type 2	1-S06-29-30-680-CF	1-S06-29-32-680-CF
G 1/4	630	19	35	1	soft sealing type 3	1-S06-29-11-680-CF	1-S06-29-12-680-CF
G 1/2		27	42	2	metallic sealing type 2	1-S11-31-30-680-CF	1-S11-31-32-680-CF
G 1/2		27	42	2	soft sealing type 3	1-S11-31-11-680-CF	1-S11-31-12-680-CF
G 3/4		32	43	2	metallic sealing type 2	1-S11-32-30-680-CF	1-S11-32-32-680-CF
G 1		41	43	2	metallic sealing type 2	1-S11-57-30-680-CF	1-S11-57-32-680-CF
G 1 1/4		50	44	2	metallic sealing type 2	1-S11-58-30-680-CF	1-S11-58-32-680-CF
G 1 1/2		60	44	2	metallic sealing type 2	1-S11-59-30-680-CF	1-S11-59-32-680-CF
Rk 1/8*		14	33	1	thread type 4	1-S06-33-00-680-CF	1-S06-33-02-680-CF
Rk 1/4*		14	30	1	thread type 4	1-S06-34-00-680-CF	1-S06-34-02-680-CF
7/16-20 UNF	630	14	32	1	o-ring type 5	1-S06-39-30-680-CF	1-S06-39-32-680-CF
1/8 NPT	400	14	33	1	thread type 4	1-S06-43-00-680-CF	1-S06-43-02-680-CF
1/4 NPT	630	14	29	1	thread type 4	1-S06-44-00-680-CF	1-S06-44-02-680-CF
1/2 NPT		22	31	1	thread type 4	1-S06-46-00-680-CF	1-S06-46-02-680-CF
For yellow plastic cap without vibration security replace 680 by						260	260
For metal cap without vibration security replace 680 by						290	290

*acc. DIN 3858

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

S12x1.5 - Piston

S12x1,5 - piston

fitting with test coupling series S12x1,5 – valve function by piston

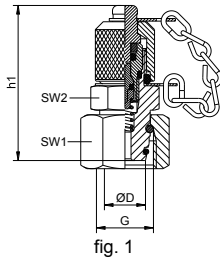


fig. 1

type DKO

test coupling with 24° taper adaptor

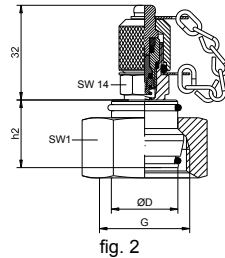


fig. 2

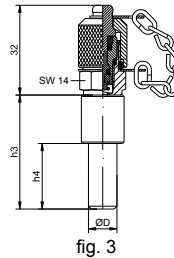


fig. 3

type BE

test coupling for compression ring fittings

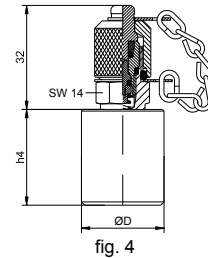


fig. 4

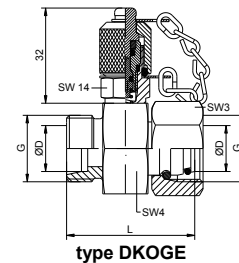
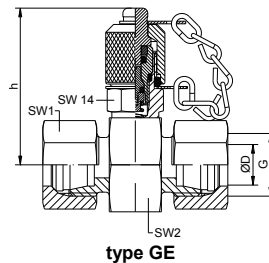
type	PN	tube ØD	h1	h2	h3	h4	SW1	SW2	G	type DKO part number	fig.	type BE part number	fig.
L	315	6	47	-	38	20	14	17	M12x1,5	1-S08-00-10-680-CF	1	1-S09-00-00-681-CF	3
		8	47	-	38	20	17	17	M14x1,5	1-S08-02-10-680-CF	1	1-S09-02-00-681-CF	3
		10	45	-	40	22	19	17	M16x1,5	1-S08-04-10-680-CF	1	1-S09-04-00-681-CF	3
		12	45	-	40	22	22	17	M18x1,5	1-S08-06-10-680-CF	1	1-S09-06-00-681-CF	3
		15	46	-	-	28	27	19	M22x1,5	1-S08-09-00-680-CF	1	1-S09-09-00-681-CF	3
	160	18	-	22	-	28	32	-	M26x1,5	1-S08-11-00-680-CF	2	1-S09-11-00-681-CF	4
		22	-	22	-	30	36	-	M30x2	1-S08-13-00-680-CF	2	1-S09-13-00-681-CF	4
		28	-	24	-	32	41	-	M36x2	1-S08-15-00-680-CF	2	1-S09-15-00-681-CF	4
		35	-	27	-	42	50	-	M45x2	1-S08-17-00-680-CF	2	1-S09-17-00-681-CF	4
		42	-	28	-	45	60	-	M52x2	1-S08-19-00-680-CF	2	1-S09-19-00-681-CF	4
S	630	6	48	-	38	20	17	17	M14x1,5	1-S08-01-10-680-CF	1	1-S09-00-00-681-CF	3
		8	46	-	38	20	19	17	M16x1,5	1-S08-03-10-680-CF	1	1-S09-02-00-681-CF	3
		10	46	-	40	22	22	17	M18x1,5	1-S08-05-10-680-CF	1	1-S09-04-00-681-CF	3
		12	46	-	40	22	24	17	M20x1,5	1-S08-07-10-680-CF	1	1-S09-06-00-681-CF	3
		14	-	20	40	22	27	-	M22x1,5	1-S08-08-00-680-CF	2	1-S09-08-00-681-CF	3
	400	16	-	20	-	28	30	-	M24x1,5	1-S08-10-00-680-CF	2	1-S09-10-00-681-CF	3
		20	-	25	-	30	36	-	M30x2	1-S08-12-00-680-CF	2	1-S09-12-00-681-CF	4
		25	-	27	-	36	46	-	M36x2	1-S08-14-00-680-CF	2	1-S09-14-00-681-CF	4
		30	-	29	-	41	50	-	M42x2	1-S08-16-00-680-CF	2	1-S09-16-00-681-CF	4
	315	38	-	32	-	48	60	-	M52x2	1-S08-18-00-680-CF	2	1-S09-18-00-681-CF	4
For yellow plastic cap without vibration security										replace 680 by 260		replace 681 by 261	
For metal cap without vibration security										replace 680 by 290		replace 681 by 291	
Design with sealings made of FKM										replace 10-680 by 12-680 or 00-680 by 02-680		replace 00-681 by 02-681	

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

S12x1.5 - Piston

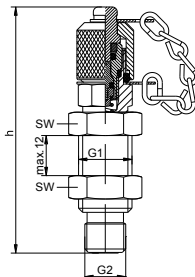
S12x1,5 - piston

fitting with test coupling
series S12x1,5 – valve function by piston



type	PN	tube ØD	G	SW1	SW2	h	L	SW3	SW4	type GE part number	type DKOGE part number
L	315	6	M12x1,5	14	22	43	43	14	24	1-S10-00-00-680-CF	1-S10-20-00-681-CF
		8	M14x1,5	17	24	44	43	17	24	1-S10-02-00-680-CF	1-S10-22-00-681-CF
		10	M16x1,5	19	24	44	45	19	24	1-S10-04-00-680-CF	1-S10-24-00-681-CF
		12	M18x1,5	22	27	45	41	22	27	1-S10-06-00-680-CF	1-S10-26-00-681-CF
		15	M22x1,5	27	30	47	43	27	30	1-S10-09-00-680-CF	1-S10-29-00-681-CF
		18	M26x1,5	32	32	48	54	32	32	1-S10-11-00-680-CF	1-S10-31-00-681-CF
	160	22	M30x2	36	36	50	57	36	36	1-S10-13-00-680-CF	1-S10-33-00-681-CF
		28	M36x2	41	41	52		upon request		1-S10-15-00-680-CF	1-S10-35-00-681-CF
		35	M45x2	50	46	55		upon request		1-S10-17-00-680-CF	1-S10-37-00-681-CF
		42	M52x2	60	55	59		upon request		1-S10-19-00-680-CF	1-S10-39-00-681-CF
S	630	6	M14x1,5	17	24	44	46	17	24	1-S10-01-00-680-CF	1-S10-21-00-681-CF
		8	M16x1,5	19	24	44	47	19	24	1-S10-03-00-680-CF	1-S10-23-00-681-CF
		10	M18x1,5	22	24	44	48	22	24	1-S10-05-00-680-CF	1-S10-25-00-681-CF
		12	M20x1,5	24	24	44	47	24	24	1-S10-07-00-680-CF	1-S10-27-00-681-CF
		14	M22x1,5	27	27	45	50	27	27	1-S10-08-00-680-CF	1-S10-28-00-681-CF
		16	M24x1,5	30	30	47	55	30	30	1-S10-10-00-680-CF	1-S10-30-00-681-CF
	400	20	M30x2	36	32	48	62	36	36	1-S10-12-00-680-CF	1-S10-32-00-681-CF
		25	M36x2	46	41	52	62	46	41	1-S10-14-00-680-CF	1-S10-34-00-681-CF
		30	M42x2	50	46	55		upon request		1-S10-16-00-680-CF	1-S10-36-00-681-CF
		315	38	M52x2	60	55	59		upon request		1-S10-18-00-680-CF
For yellow plastic cap without vibration security										replace 680 by 260	replace 681 by 261
For metal cap without vibration security										replace 680 by 290	replace 681 by 291
Design with sealings made of FKM										replace 00-680 by 02-680	replace 00-681 by 02-681

bulkhead coupling
series S12x1,5 – valve function by piston



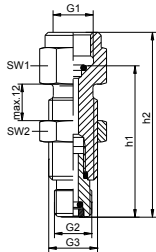
G1	G2	SW	h	part number (NBR)	part number (FKM)
M16x2	S12x1,5	19	74	1-S80-48-68-040-CF	upon request
For yellow plastic cap without vibration security				replace 68 by 26	26
For metal cap without vibration security				replace 68 by 29	29

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

S12x1.5 - Connectors and Adaptors

S12x1,5 connectors and adaptors

bulkhead pressure gauge connector series S12x1,5 – without valve function



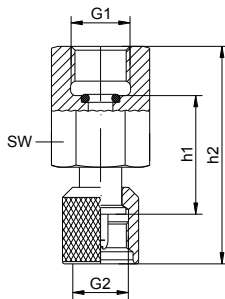
G1	SW1	SW2	h1	h2	G2	sealing	part number (NBR)	part number (FKM)
G 1/4	19	19	50	61	S12x1,5	o-ring	1-918-29-01-430-CF	1-918-29-21-430-CF
G 1/2	27	24	53	70	S12x1,5	o-ring	1-918-31-01-430-CF	1-918-31-21-430-CF
1/4 NPT	19	19	-	62	S12x1,5	thread	1-918-44-00-430-CF	1-918-44-20-430-CF
1/2 NPT	27	24	-	70	S12x1,5	thread	1-918-46-00-430-CF	1-918-46-20-430-CF

For design with damping element replace 918 by

929

929

direct pressure gauge connector series S12x1,5 – without valve function



G1	SW	h1	h2	G2	sealing	part number (NBR)	part number (FKM)
G 1/4	19	27	49	S12x1,5	o-ring	1-927-29-01-290-CF	1-927-29-21-290-CF
G 1/2	27	25	53	S12x1,5	o-ring	1-927-31-01-290-CF	1-927-31-21-290-CF
1/4 NPT	19	-	48	S12x1,5	thread	1-927-44-00-290-CF	1-927-44-20-290-CF
1/2 NPT	27	-	54	S12x1,5	thread	1-927-46-00-290-CF	1-927-46-20-290-CF

For design with damping element replace 927 by

929

929

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

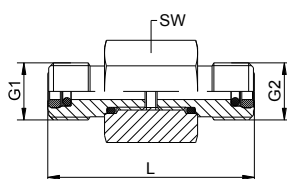
S12x1.5 - test hoses

S12x1,5 test hoses

high pressure hose
series S12x1,5

See page 55 for hose details

hose connector
series S12x1,5 – without valve function

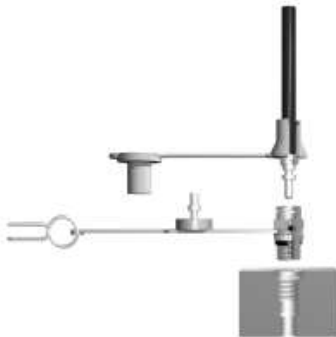


G1	SW	L	G2	part number (NBR)	part number (FKM)
S12x1,5	19	44	S12x1,5	1-980-49-00-010-CF	upon request

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

Steck - Ball

S12xS15 deep ball



Application:

Spradow test couplings are applied for the monitoring and control pressure as well as the ventilation. The advantages of this system are – among other – connection at system pressure level, the easy connection to measurement control and switching devices, the leakproof connection.

Media:

Hydraulic oils and mineral based fluids.
(Please check compatibility of seal material.)

Materials:

Metal parts: Steel, Stainless steel upon request
Seals: NBR (-20 °C to +100 °C)
FKM (-20 °C to +200 °C)
EPDM (-40 °C to +150 °C)
Hose: polyamide (-35 °C to +100 °C)

Surface:

Zinc nickel, transparent, CrVI-free.

Pressure:

Maximum working pressure (PN) of the test couplings - 400 bar at 3-fold security. For the union pieces please observe the instructions given by the corresponding producer.

port connection and seals					
type 1	type 2	type 3	type 4	type 5	type 6
Design types of port connection and seals please see annex.					

test coupling series Steck

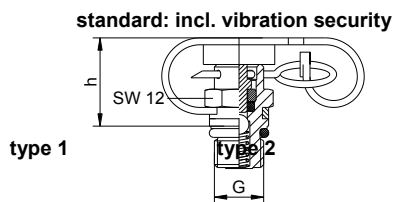


fig. 1

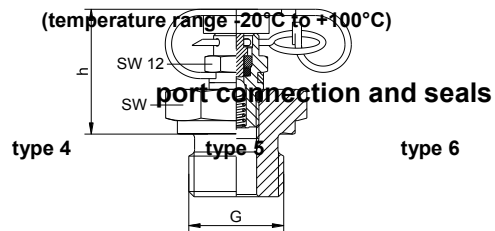


fig. 2

G	PN	SW	h	fig.	sealing	part number (NBR)	part number (FKM)
M8x1	250	-	18	1	o-ring type 1	1-900-20-21-180-CF	1-900-20-22-180-CF
M10x1	400	-	18	1	o-ring type 1	1-900-22-21-180-CF	1-900-22-22-180-CF
Rk 1/8*	400	-	18	1	thread type 4	1-900-33-00-180-CF	1-900-33-02-180-CF
1/8 NPT	-	-	18	1	thread type 4	1-900-43-00-180-CF	1-900-43-02-180-CF
M10x1		17	37	2	metallic sealing type 2	1-905-22-30-180-CF	1-905-22-32-180-CF
G 1/4		19	27	2	seal type 3	1-905-29-11-180-CF	1-905-29-12-180-CF

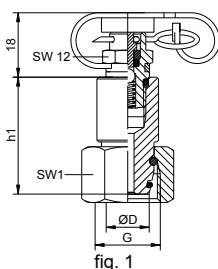
*acc. DIN 3858

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.
Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

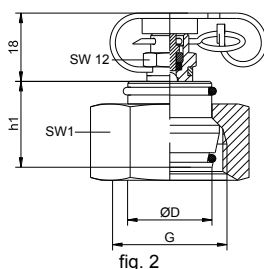
Steck - Ball

Steck - ball

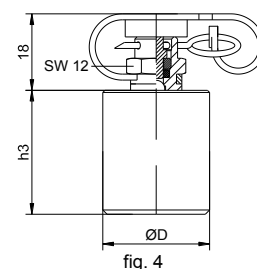
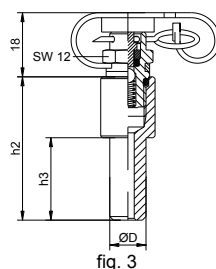
fitting with test coupling series Steck



type DKO
test coupling with 24° taper adaptor



type BE
test coupling for compression ring fittings



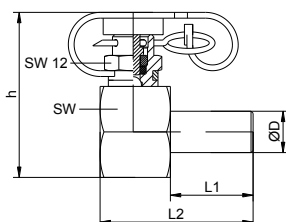
typ e	PN	tube ØD	h1	h2	h3	SW1	G	type DKO part number	fig.	type BE part number	fig.
L	315	6	33	38	20	14	M12x1,5	1-902-00-10-180-CF	1	1-903-00-00-181-CF	3
		8	33	38	20	17	M14x1,5	1-902-02-10-180-CF	1	1-903-02-00-181-CF	3
		10	33	40	22	19	M16x1,5	1-902-04-10-180-CF	1	1-903-04-00-181-CF	3
		12	33	40	22	22	M18x1,5	1-902-06-10-180-CF	1	1-903-06-00-181-CF	3
		15	20	-	28	27	M22x1,5	1-902-09-00-180-CF	2	1-903-09-00-181-CF	4
	160	18	22	-	28	32	M26x1,5	1-902-11-00-180-CF	2	1-903-11-00-181-CF	4
		22	22	-	30	36	M30x2	1-902-13-00-180-CF	2	1-903-13-00-181-CF	4
		28	24	-	32	41	M36x2	1-902-15-00-180-CF	2	1-903-15-00-181-CF	4
		35	27	-	42	50	M45x2	1-902-17-00-180-CF	2	1-903-17-00-181-CF	4
		42	28	-	45	60	M52x2	1-902-19-00-180-CF	2	1-903-19-00-181-CF	4
S	400	6	34	38	20	17	M14x1,5	1-902-01-10-180-CF	1	1-903-00-00-181-CF	3
		8	34	38	20	19	M16x1,5	1-902-03-10-180-CF	1	1-903-02-00-181-CF	3
		10	34	40	22	22	M18x1,5	1-902-05-10-180-CF	1	1-903-04-00-181-CF	3
		12	34	40	22	24	M20x1,5	1-902-07-10-180-CF	1	1-903-06-00-181-CF	3
		14	20	40	22	27	M22x1,5	1-902-08-00-180-CF	2	1-903-08-00-181-CF	3
	400	16	20	-	28	30	M24x1,5	1-902-10-00-180-CF	2	1-903-10-00-181-CF	4
		20	25	-	30	36	M30x2	1-902-12-00-180-CF	2	1-903-12-00-181-CF	4
		25	27	-	36	46	M36x2	1-902-14-00-180-CF	2	1-903-14-00-181-CF	4
		30	29	-	41	50	M42x2	1-902-16-00-180-CF	2	1-903-16-00-181-CF	4
	315	38	32	-	48	60	M52x2	1-902-18-00-180-CF	2	1-903-18-00-181-CF	4

Design with sealings made of FKM

replace 00-180 by 02-180 or
10-180 by 12-180

replace 00-181 by 02-181

90° fitting type BE with test coupling series Steck



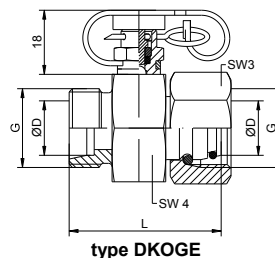
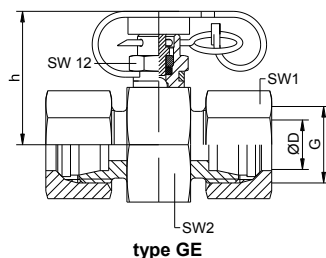
tube ØD	L1	L2	SW	h	part number (NBR)	part number (FKM)
8	20	37	22	40	1-980-03-20-080-CF	1-980-03-20-081-CF
10	20	37	22	40	1-980-05-20-120-CF	1-980-05-20-121-CF

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

Steck - Ball

Steck - ball

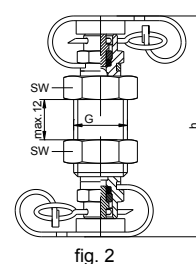
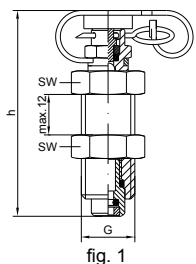
fitting with test coupling series Steck



type	PN	tube ØD	G	SW1	SW2	h	L	SW3	SW4	type GE part number	type DKOGE part number
L	315	6	M12x1,5	14	22	29	43	14	24	1-904-00-00-180-CF	1-904-20-00-181-CF
		8	M14x1,5	17	24	30	43	17	24	1-904-02-00-180-CF	1-904-22-00-181-CF
		10	M16x1,5	19	24	30	45	19	24	1-904-04-00-180-CF	1-904-24-00-181-CF
		12	M18x1,5	22	27	32	41	22	27	1-904-06-00-180-CF	1-904-26-00-181-CF
		15	M22x1,5	27	30	33	43	27	30	1-904-09-00-180-CF	1-904-29-00-181-CF
		18	M26x1,5	32	32	34	54	32	32	1-904-11-00-180-CF	1-904-31-00-181-CF
	160	22	M30x2	36	36	36	57	36	36	1-904-13-00-180-CF	1-904-33-00-181-CF
		28	M36x2	41	41	39		upon request		1-904-15-00-180-CF	1-904-35-00-181-CF
		35	M45x2	50	46	41		upon request		1-904-17-00-180-CF	1-904-37-00-181-CF
		42	M52x2	60	55	46		upon request		1-904-19-00-180-CF	1-904-39-00-181-CF
S	630	6	M14x1,5	17	24	30	46	17	24	1-904-01-00-180-CF	1-904-21-00-181-CF
		8	M16x1,5	19	24	30	47	19	24	1-904-03-00-180-CF	1-904-23-00-181-CF
		10	M18x1,5	22	24	30	48	22	24	1-904-05-00-180-CF	1-904-25-00-181-CF
		12	M20x1,5	24	24	30	47	24	24	1-904-07-00-180-CF	1-904-27-00-181-CF
		14	M22x1,5	27	27	32	50	27	27	1-904-08-00-180-CF	1-904-28-00-181-CF
	400	16	M24x1,5	30	30	33	55	30	30	1-904-10-00-180-CF	1-904-30-00-181-CF
		20	M30x2	36	32	34	62	36	36	1-904-12-00-180-CF	1-904-32-00-181-CF
		25	M36x2	46	41	39	62	46	41	1-904-14-00-180-CF	1-904-34-00-181-CF
		30	M42x2	50	46	41		upon request		1-904-16-00-180-CF	1-904-36-00-181-CF
		315	38	M52x2	60	55	46		upon request	1-904-18-00-180-CF	1-904-38-00-181-CF

Design with sealings made of FKM replace 00-180 by 02-180 replace 00-181 by 02-181

bulkhead connector series Steck



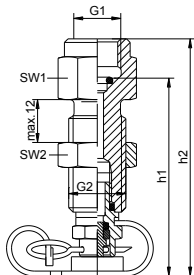
G	SW	h	fig.	part number (NBR)	part number (FKM)
M16x2	19	61	1	1-980-48-20-040-CF	1-980-48-20-041-CF
M16x2	19	71	2	1-980-48-20-050-CF	1-980-48-20-051-CF

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

Steck - Connectors and Adaptors

Steck connectors and adaptors

**bulkhead pressure gauge connector
series Steck – without valve function**



G1	SW1	SW2	h1	h2	G2	sealing	part number (NBR)	part number (FKM)
G 1/4	19	19	55	66	M16x2	o-ring	1-918-29-01-210-CF	1-918-29-21-210-CF
G 1/2	27	24	58	75	M16x2	o-ring	1-918-31-01-210-CF	1-918-31-21-210-CF
1/4 NPT	19	19	-	68	M16x2	thread	1-918-44-00-210-CF	1-918-44-20-210-CF
1/2 NPT	27	24	-	75	M16x2	thread	1-918-46-00-210-CF	1-918-46-20-210-CF

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

Steck - test hoses

Steck test hoses

high pressure hose
series Steck

See page 55 for hose details

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

Test Box

test box

for max. 2 pressure gauges



The TEST BOX is a solid, oil-resistant plastic box utilizing Pelican Protector-Series cases. It is available either pre-assembled with an assortment of our most popular components or equipped to your specific needs. The pressure gauges, the gauge adapters and the hose are safely nestled in an oil-repellent cross-linked polyethylene foam cushion.

The test couplings and reducers of the instant pressure checking equipment are safely and clearly arranged in separate arrays, which can be securely locked. **Cases can also be custom-designed for your individual requirements.**

standard equipment:		PEL-25115-Kit (without pressure gauges)
QTY	Description	Description
2	Test hose 60" length, M16x2 / M16x2	H992-0060
2	Pressure gauges to your specifications	<u>See page 53</u>
2	1/4" NPT pressure gauge connector	H900-0082
1	Male M16x2 to male M16x2 test hose union	H900-0089
1	Test connector male 7/16-20 UNF (#4 SAE)	H900-0011
1	Test connector male 9/16-18 UNF (#6 SAE)	H900-0012
1	Test connector male 1/8" NPT	H900-0020
1	Test connector male 1/4" NPT	H900-0021

Pressure gauges will be ordered as separate line items.

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

Test Box

test box

for max. 9 pressure gauges



The **TEST BOX** is a solid, oil-resistant plastic box utilizing Pelican Protector-Series cases. It is available either pre-assembled with an assortment of our most popular components or equipped to your specific needs. The pressure gauges, the gauge adapters and the hose are safely nestled in an oil-repellent cross-linked polyethylene foam cushion.

The test couplings and reducers of the instant pressure checking equipment are safely and clearly arranged in separate arrays, which can be securely locked. **Cases can also be custom-designed for your individual requirements.**

standard equipment:		PEL-25335-Kit (without pressure gauges)
QTY	Description	Part Number
2	Test hose 72" length, M16x2 / M16x2	H992-0072
4	Test hose 36" length, M16x2 / M16x2	H992-0036
2	Test hose 18" length, M16x2 / M16x2	H992-0018
4	Test connector male 1/4" NPT	H900-0021
4	Test connector male 7/16-20 UNF (#4 SAE)	H900-0011
4	Test connector male 9/16-18 UNF (#6 SAE)	H900-0012
2	Test connector male G1/8 (BSPP) , Type 3 Seal	H900-0030
4	Test connector male G1/4 (BSPP) , Type 3 Seal	H900-0031
up to 9	Pressure gauges to your specifications	See page 53
2	Test connector male G3/8 (BSPP)	H900-0032
2	Test connector male M8x1, Type 1 Seal	H900-0001
2	Test connector male M10x1, Type 1 Seal	H900-0025
6	Male M16x2 to male M16x2 Test Hose Union	H900-0089
9	Male 1/4" NPT Direct Gage Connector	H900-0086

Pressure gauges will be ordered as separate line items.

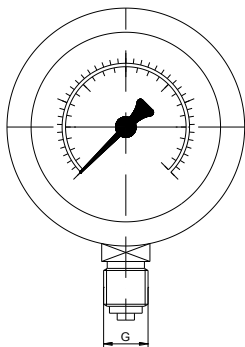
Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

Pressure gauge

Type gauges feature a stainless steel case for protection in harsh environments. The O-ring seal around the connection makes this gauge field liquid fillable. When filled, the 213.53 is excellent for high vibration and pulsation applications.

Standard Features:

Size:	2.5"	Pointer:	Black aluminum with plastic hub
Case:	304 stainless steel	Accuracy:	± 2/1/2% of span ASME B40.100 Grade A
Wetted parts:	Copper alloy polycarbonate	Connection:	Lower mount
Window:	White aluminum	Includes:	PSI / Bar scale, brass 0.3mm restrictor



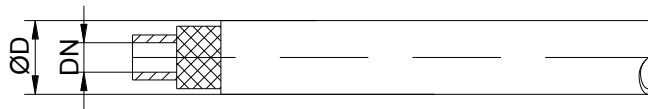
pressure rating	1/4" NPT part number	G1/4" part number
0 - 600 psi	52858982	52858993
0 - 800 psi	52858984	52858994
0 - 1,000 psi	52858985	52858995
0 - 2,000 psi	52858986	52858996
0 - 3,000 psi	52858987	52858997
0 - 5,000 psi	52858988	52858998
0 - 6,000 psi	52858989	52859000
0 - 10,000 psi	52858990	52859002
0 - 15,000 psi	52858991	52859004

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

Hose

hose

hose



DN	PN	pricked	øD	part no.
2	400 bar / 5,800 psi	no	5	9-946-02-00-012
2	630 bar / 9,100 psi	no	5	9-946-02-00-020
2	630 bar / 9,100 psi	yes	5	9-946-02-01-020

technical data of the hose

nominal diameter	DN 2	DN 2	DN 2
nominal pressure	400 bar	630 bar	630 bar
inner material	Hytrel®	Hytrel®	Hytrel®
reinforcement material	polyester fibre	aramid fibre	aramid fibre
cover material	PA	PA	PA - pricked
max. working pressure	400 bar	630 bar	630 bar
min. bursting pressure	1200 bar	1890 bar	1890 bar
min. bending radius at working pressure	20 mm	20 mm	20 mm
inner diameter	2.1 mm	2.1 mm	2.1 mm
outer diameter	5 mm	5 mm	5 mm
weight / meter	16 g	16 g	16 g
temperature strength	-40 °C to +100 °C*	-40 °C to +100 °C*	-40 °C to +100 °C
number for the type of hose	970	971	975
crimping diameter	7.0 ^{+0,.}	7.0 ^{+0.1}	7.0 ^{+0.1}

*for water and hydrous media up to +70 °C

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

Hose Assembly

hose assembly

construction of the SPRADOW order number for hose assemblies

Application:

IC-Fluid Power, Inc. stocks select hose components. This can be found in the table with M16x2 hoses below. These hoses are made-to-order and can be at any length required. For hose assemblies that fall outside of this, the hoses can be ordered as-required and will use the part numbers as described in the hose assembly part numbering schematic below. If a specific hose end is required that is not found in the catalog, please contact IC-Fluid Power, Inc. with your request. IC-Fluid Power, Inc. only stocks pricked hose which is suitable for both gas and liquid applications. Furthermore, hose assemblies are rated to 630 bar / 9,100 psi

Hose Assembly Part Numbering:

DN2P-XX-YY-LLLL-ZZ

DN2: Hose size. (See page 54)

P: Pricked hose. Omit for non-pricked hose. Pricked hose stocked at IC and is suitable for most fluid and gas applications.

XX & YY: These represent the type of fittings on each end of the hose respectively. On the following pages you will find a two-digit number in the the column labeled "Nr."

LLLL: Length of hose in inches

ZZ: Used for special options such as "SS" for stainless steel

M16x2 Hoses

IC Number	Description
H992-XXXX	Spradow Hose Assembly: Female M16x2 on Both Ends with DN2 Hose
H993-XXXX	Spradow Hose Assembly: Female M16x2 to Female 1/4" NPT with DN2 Hose
H994-XXXX	Spradow Hose Assembly: Female 7/16-20 JIC 37° Flare Swivel Both Ends w/ DN2 Hose
H995-XXXX	Spradow Hose Assembly: Female 7/16-20 JIC Swivel to Female 1/4" NPT with DN2 Hose
H996-XXXX	Spradow Hose Assembly: Female M16x2 to Female 7/16-20 #4 JIC 37° Flare with DN2 Hose
H997-XXXX	Spradow Hose Assembly: Female M16x2 to Nipple with DN2 Hose
H998-XXXX	Spradow Hose Assembly: Female M16x2 to Male 1/8" NPT with DN2 Hose
H999-XXXX	Spradow Hose Assembly: Female 1/4" NPT to Female 1/4" NPT with DN2 Hose

XXXX Represents hose length in inches.

M16 x 1.5 Hoses

Available by special order. Please contact IC-Fluid Power with your request.

S12 x 1.5 Hoses

Available by special order. Please contact IC-Fluid Power with your request.

STECK Hoses

Available by special order. Please contact IC-Fluid Power with your request.

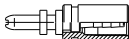
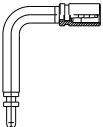
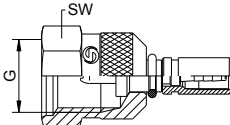
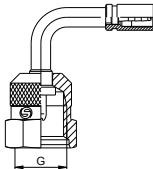
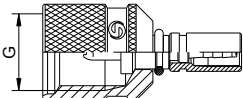
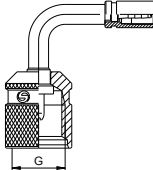
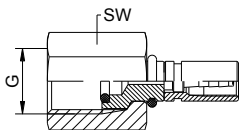
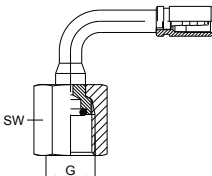
technical data of the hose fittings

material	steel, 1.0718 (stainless steel upon request)
sealings	NBR (other material upon request)

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

Hose end Fittings

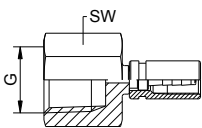
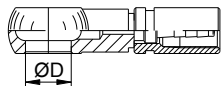
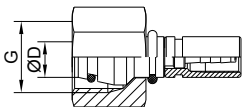
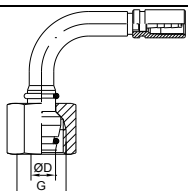
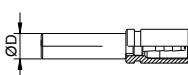
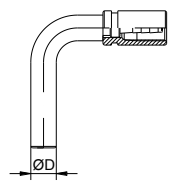
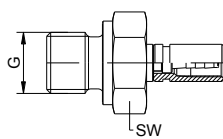
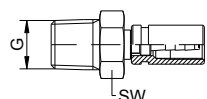
hose end fittings

connectors for hose							
view	Nr.	G	SW / øD	DN	with ferrule	without ferrule	description
	01			2	2-970-01-00-001-CF	2-971-01-00-001-CF	connector for test coupling series: Steck incl. strap
	16			2	2-970-16-00-001-CF	2-971-16-00-001-CF	connector for test coupling series: Steck 90° elbow incl. strap
	03 09	M16x2 M16x1,5	19 19	2 2	2-970-03-02-001-CF 2-970-09-02-001	2-971-03-02-001-CF 2-971-09-02-001	connector for test coupling metal cap type A (universal) incl. strap
	0J 0Z	M16x2 M16x1,5	19 19	2 2	2-970-0J-02-001-CF 2-970-0Z-02-001	2-971-0J-02-001-CF 2-971-0Z-02-001	connector for test coupling metal cap type A (universal) 90° elbow incl. strap
	04 10 12	M16x2 M16x1,5 S12x1,5		2 2 2	2-970-04-02-001-CF 2-970-10-02-001 2-970-12-02-001-CF	2-971-04-02-001-CF 2-971-10-02-001 2-971-12-02-001-CF	connector for test coupling metal cap type B (round) incl. strap
	50 61 57	M16x2 M16x1,5 S12x1,5		2 2 2	2-970-50-02-001-CF 2-970-61-02-001 2-970-57-02-001-CF	2-971-50-02-001-CF 2-971-61-02-001 2-971-57-02-001-CF	connector for test coupling metal cap type B (round) 90° elbow incl. strap
	02 25	G 1/4 G 1/2	17 27	2 2	2-970-02-02-004-CF 2-970-25-02-001-CF	2-971-02-02-004-CF 2-971-25-02-001-CF	pressure gauge connector with Whitworth - thread sealing to pressure gauge by o-ring
	58 54	G 1/4 G 1/2	17 27	2 2	2-970-58-02-001-CF 2-970-54-02-001-CF	2-971-58-02-001-CF 2-971-54-02-001-CF	pressure gauge connector with Whitworth - thread sealing to pressure gauge by o-ring 90° elbow

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

Hose end Fittings

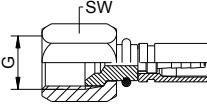
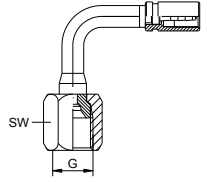
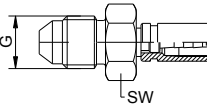
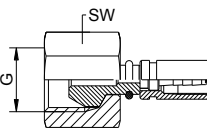
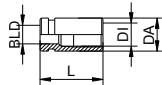
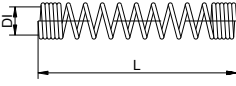
hose end fittings

connectors for hose							
view	no.	G	SW / øD	DN	with ferrule	without ferrule	description
	26	1/4 NPT	17	2	2-970-26-00-001-CF	2-971-26-00-001-CF	pressure gauge connector with NPT-thread
	27	1/2 NPT	27	2	2-970-27-00-001-CF	2-971-27-00-001-CF	
	75		8	2	2-970-75-00-001-CF	2-971-75-00-001-CF	ring connection to hollow screw (RGN)
	19	M12x1,5	6L	2	2-970-19-02-001-CF	2-971-19-02-001-CF	seal cone with o-ring and swivel nut for 24° cone fitting (DKO)
	20	M14x1,5	6S	2	2-970-20-02-001-CF	2-971-20-02-001-CF	
	21	M14x1,5	8L	2	2-970-21-02-001-CF	2-971-21-02-001-CF	
	22	M16x1,5	8S	2	2-970-22-02-001-CF	2-971-22-02-001-CF	
	23	M16x1,5	10L	2	2-970-23-02-001-CF	2-971-23-02-001-CF	
	24	M18x1,5	10S	2	2-970-24-02-001-CF	2-971-24-02-001-CF	
	44	M12x1,5	6L	2	2-970-44-02-001-CF	2-971-44-02-001-CF	seal cone with o-ring and swivel nut for 24° cone fitting (DKO) 90° elbow
	45	M14x1,5	6S	2	2-970-45-02-001-CF	2-971-45-02-001-CF	
	46	M14x1,5	8L	2	2-970-46-02-001-CF	2-971-46-02-001-CF	
	47	M16x1,5	8S	2	2-970-47-02-001-CF	2-971-47-02-001-CF	
	48	M16x1,5	10L	2	2-970-48-02-001-CF	2-971-48-02-001-CF	
	49	M18x1,5	10S	2	2-970-49-02-001-CF	2-971-49-02-001-CF	
	64		4	2	2-970-64-00-001-CF	2-971-64-00-001-CF	standpipe for use with nut and ring (BE) acc. to DIN 2353
	13		6	2	2-970-13-00-001-CF	2-971-13-00-001-CF	
	15		8	2	2-970-15-00-001-CF	2-971-15-00-001-CF	
	28		6	2	2-970-28-00-001-CF	2-971-28-00-001-CF	standpipe for use with nut and ring (BE) acc. to DIN 2353 90° elbow
	94		8	2	2-970-94-00-001-CF	2-971-94-00-001-CF	
	32	M12x1,5	17	2	2-970-32-00-001-CF	2-971-32-00-001-CF	connector with male thread (AGM/AGR) acc. to DIN 3852
	33	G 1/8 A	14	2	2-970-33-00-001-CF	2-971-33-00-001-CF	
	34	G 1/4 A	19	2	2-970-34-00-001-CF	2-971-34-00-001-CF	
	35	1/8 NPT	12	2	2-970-35-00-001-CF	2-971-35-00-001-CF	connector with male thread (AGN) acc. to ANSI-Norm
	36	1/4 NPT	17	2	2-970-36-00-001-CF	2-971-36-00-001-CF	

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

Hose end Fittings

hose end fittings

connectors for hose								
view	no.	G	SW / øD	DN	with ferrule	without ferrule	description	
	41	7/16 UNF	14	2	2-970-41-02-001-CF	2-971-41-02-001-CF	connector to fit male connection acc. to SAE J514 (DKJ)	
	42	1/2 UNF	17	2	2-970-42-02-001-CF	2-971-42-02-001-CF		
	43	9/16 UNF	19	2	2-970-43-02-001-CF	2-971-43-02-001-CF		
	0K	7/16 UNF	14	2	2-970-0K-02-001-CF	2-971-0K-02-001-CF	connector to fit male connection acc. to SAE J514 (DKJ) 90° elbow	
	1E	9/16 UNF	19	2	2-970-1E-02-001-CF	2-971-1E-02-001-CF		
	37	7/16 UNF	14	2	2-970-37-00-001-CF	2-971-37-00-001-CF	connector with male thread acc. to SAE J514 (AGJ)	
	38	1/2 UNF	17	2	2-970-38-00-001-CF	2-971-38-00-001-CF		
	39	9/16 UNF	19	2	2-970-39-00-001-CF	2-971-39-00-001-CF		
	60	G1/8	14	2	2-970-60-02-001-CF	2-971-60-02-001-CF	connector with 60° cone (DKR) acc. BS5200	
	40	G1/4	17	2	2-970-40-02-001-CF	2-971-40-02-001-CF		
	L	DA	DI	BLD	PM	DN	part no.	
	15	8	5,6	4,5	7 ^{+0,1}	2	4-999-03-01-160-CF	ferrule
	L	DI	DN	part no.		bend protection		
	50	7	2	4-946-00-05-020				
	DN			part no.		strap		
	2			4-934-00-08-170				

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

Adaptor and Accessories

adaptor and accessories

standpipe fitting with female thread M10x1

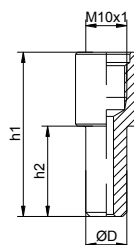


fig. 1

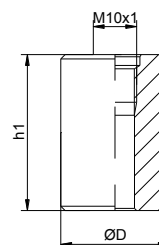
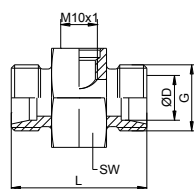


fig. 2

tube ØD	h1	h2	fig.	part number
6	38	20	1	4-922-03-01-430-CF
8	38	20	1	4-922-03-01-440-CF
10	40	22	1	4-922-03-01-450-CF
12	40	22	1	4-922-03-01-460-CF
14	40	22	1	4-922-03-01-470-CF
15	28		2	4-922-03-01-480-CF
16	28		2	4-922-03-01-490-CF
18	28		2	4-922-03-01-500-CF
20	30		2	4-922-03-01-510-CF
22	30		2	4-922-03-01-520-CF
25	36		2	4-922-03-01-530-CF
28	32		2	4-922-03-01-540-CF
30	41		2	4-922-03-01-550-CF
35	42		2	4-922-03-01-560-CF
38	48		2	4-922-03-01-570-CF
42	45		2	4-922-03-01-580-CF

straight fitting with female thread M10x1



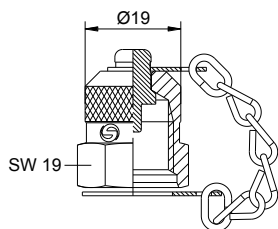
type	PN	tube ØD	L	SW	G	type GE without nut and ring part number	type GE with mounted nut and ring part number
L	315	6	35	22	M12x1,5	2-921-00-00-011-CF	2-921-00-00-010-CF
		8	35	24	M14x1,5	2-921-00-00-031-CF	2-921-00-00-030-CF
		10	37	24	M16x1,5	2-921-00-00-051-CF	2-921-00-00-050-CF
		12	37	27	M18x1,5	2-921-00-00-071-CF	2-921-00-00-070-CF
		15	39	30	M22x1,5	2-921-00-00-101-CF	2-921-00-00-100-CF
		18	39	32	M26x1,5	2-921-00-00-121-CF	2-921-00-00-120-CF
	160	22	43	36	M30x2	2-921-00-00-141-CF	2-921-00-00-140-CF
		28	43	41	M36x2	2-921-00-00-161-CF	2-921-00-00-160-CF
35		47	46	M45x2	2-921-00-00-181-CF	2-921-00-00-180-CF	
42		47	55	M52x2	2-921-00-00-201-CF	2-921-00-00-200-CF	
S	630	6	39	24	M14x1,5	2-921-00-00-021-CF	2-921-00-00-020-CF
		8	39	24	M16x1,5	2-921-00-00-041-CF	2-921-00-00-040-CF
		10	39	24	M18x1,5	2-921-00-00-061-CF	2-921-00-00-060-CF
		12	39	24	M20x1,5	2-921-00-00-081-CF	2-921-00-00-080-CF
		14	43	27	M22x1,5	2-921-00-00-091-CF	2-921-00-00-090-CF
	400	16	43	30	M24x1,5	2-921-00-00-111-CF	2-921-00-00-110-CF
		20	47	32	M30x2	2-921-00-00-131-CF	2-921-00-00-130-CF
		25	51	41	M36x2	2-921-00-00-151-CF	2-921-00-00-150-CF
		30	55	46	M42x2	2-921-00-00-171-CF	2-921-00-00-170-CF
	315	38	61	55	M52x2	2-921-00-00-191-CF	2-921-00-00-190-CF

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

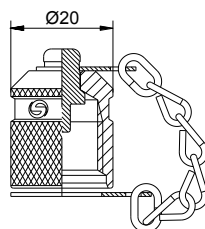
Adaptor and Accessories

adaptor and accessories

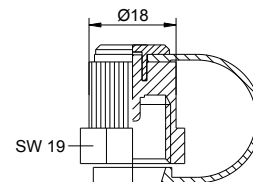
caps complete with chain / strap



metal cap type A (FA)
fig. 1



metal cap type B (FB)
fig. 2



plastic cap (FAK)
fig. 3

G	material	part number (FA)	part number (FB)	part number (FAK)
M16x2	steel	2-910-00-00-560-CF	2-910-00-00-550-CF	-
M16x2	stainless steel	2-910-00-00-600	2-910-00-00-570	-
M16x2	plastic	-	-	2-911-00-00-020
M16x1,5	steel	2-910-00-00-260	2-910-00-00-580	-
M16x1,5	stainless steel	2-910-00-00-590	-	-
M16x1,5	plastic	-	-	2-911-00-00-100
S12x1,5	steel	-	2-910-00-00-620-CF	-
S12x1,5	stainless steel	-	-	-
S12x1,5	plastic	-	-	2-911-00-00-210 (rund)

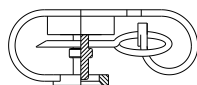
The caps made from steel and stainless steel are also designed for the use with vibration security.

The vibration security can be ordered with the following numbers.

made from NBR - 6-936-00-06-570

made from FKM - 6-936-00-07-570

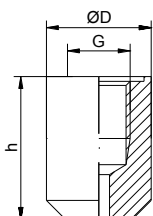
plug for series Steck complete with security pin



plug for series Steck

G	material	part number
Steck	plastic / steel	2-915-00-00-010-CF

weld-on nozzle



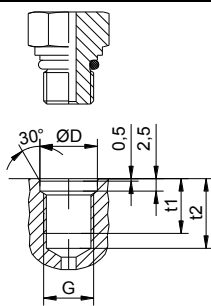
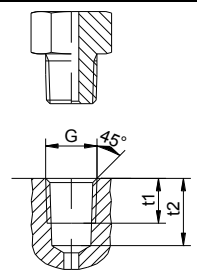
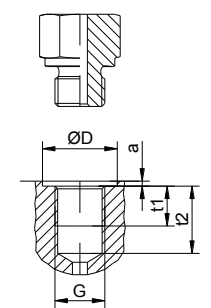
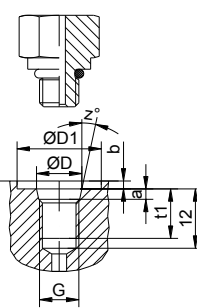
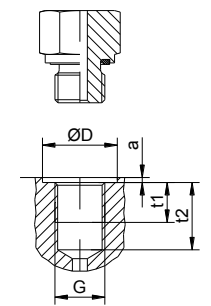
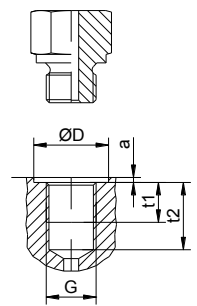
Ø D	h	G	part number	part number
22	30	G1/4	4-921-00-01-020	4-921-00-04-020

stainless steel

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

Annex

annex

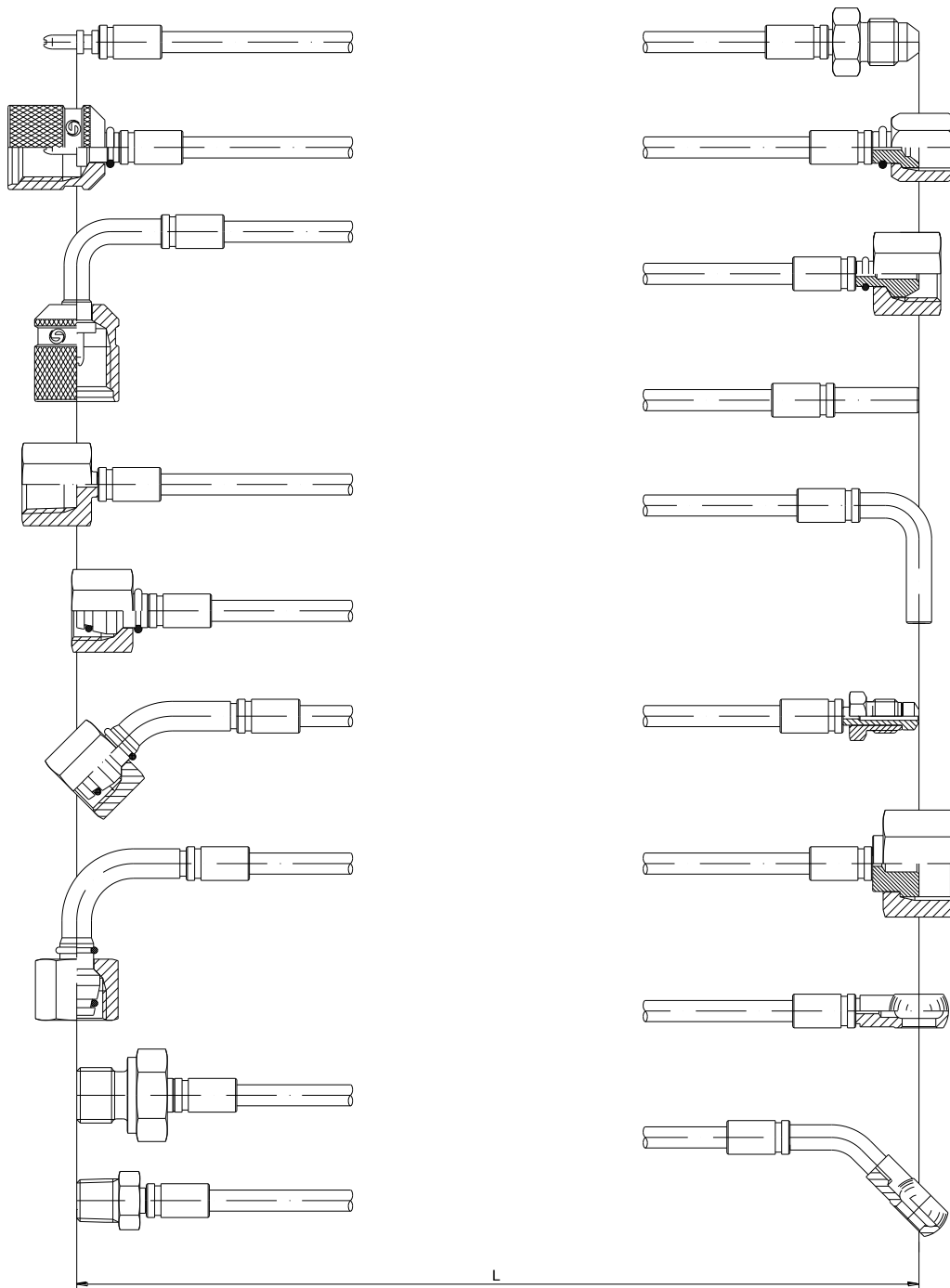
port connection and seals																			
typ	figure	G	øD	a	t1	t2	typ	figure	G	øD1	øD	a	t1	t2	b	Z°			
1		M 8x1	9,5		11	14	4		1/8 NPT				6,9	11,6					
		M 10x1	11,5		11	14			1/4 NPT				10	16,4					
		M 10x1,25	11		10	14			3/8 NPT				10,3	17,6					
									1/2 NPT				13,6	22,6					
									Rk 1/8				5,5	9,5					
									Rk 1/4				8,5	13,5					
									Rk 3/8				8,5	13,5					
		Suitable sealant has to be used.																	
2		M 8x1	13	1	8	10	5		5/16-24 UNF	17	9,1	1,9	10	12	1,6	12°			
		M 10 x 1	15	1	8	10			7/16-20 UNF	21	12,4	2,4	11,5	14	1,6	12°			
		M 12 x 1,5	18	1,5	12	15			1/2-20 UNF	23	14	2,4	11,2	14	1,6	12°			
		M 14 x 1,5	20	1,5	12	15			9/16-18 UNF	25	15,7	2,5	12,7	15,5	1,6	12°			
		M 16 x 1,5	23	1,5	12	15			3/4-16 UNF	30	20,6	2,5	14,3	17,5	2,4	15°			
		M 18 x 1,5	25	2	12	15													
		M 20 x 1,5	27	2	14	17													
		M 22 x 1,5	28	2,5	14	17													
		M 26 x 1,5	32	2,5	16	19													
		M 27 x 2	33	2,5	16	20													
		M 33 x 2	40	2,5	18	22													
		M 42 x 2	50	2,5	20	24													
		M 48 x 2	56	2,5	22	26													
		G 1/8	15	1	8	10,5													
		G 1/4	20	1,5	12	15,5													
		G 3/8	23	2	12	15,5													
		G 1/2	28	2,5	14	18,5													
		G 3/4	33	2,5	16	20													
		G 1	40	2,5	18	23													
		G 1 1/4	50	2,5	20	25													
		G 1 1/2	56	2,5	22	27													
3		M 10 x 1	15	1	8	10	6		M10x1		15	1	8	10					
		M 10x1,25	18	1,5	10	15			G1/4		20	1,5	12	15,5					
		M 12 x 1,5	18	1,5	12	15													
		M 14 x 1,5	20	1,5	12	15													
		M 16 x 1,5	23	1,5	12	15													
		M 18 x 1,5	25	2	12	15													
		M 20 x 1,5	27	2	14	17													
		M 22 x 1,5	28	2,5	14	17													
		M 26 x 1,5	32	2,5	16	19													
		M 27 x 2	33	2,5	16	20													
		M 33 x 2	40	2,5	18	22													
		M 42 x 2	50	2,5	20	24													
		M 48 x 2	56	2,5	22	26													
		G 1/8	15	1	8	10,5													
		G 1/4	20	1,5	12	15,5													
		G 3/8	23	2	12	15,5													
		G 1/2	28	2,5	14	18,5													
		G 3/4	33	2,5	16	20													
		G 1	40	2,5	18	23													
		G 1 1/4	50	2,5	20	25													
		G 1 1/2	56	2,5	22	27													

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

Annex

annex

definition of the hose assembly length



definition of the hose assembly length according DIN 20066

Other dimensions on request. We reserve the right to change the technical performance. All dimensions in mm.

IC-Fluid Power to Spradow Part Number Crossover List

TEST FITTINGS

IC NUMBER	DESCRIPTION	SPRADOW NUMBER	CATALOG PAGE
H900-0001	Spradow M8x1 Test Connector, Type 1 Sealing	1-906-20-21-600-CF	2
H900-0002	Spradow M18x1.5 Test Connector	1-906-26-30-600-CF	2
H900-0003	Spradow M20x1.5 Test Connector	1-906-51-30-600-CF	2
H900-0004	Spradow M22x1.5 Test Connector	1-906-27-30-600-CF	2
H900-0005	Spradow M26x1.5 Test Connector	1-911-52-30-600-CF	2
H900-0006	Spradow M27x2 Test Connector	1-911-53-30-600-CF	2
H900-0007	Spradow M33x2 Test Connector	1-911-54-30-600-CF	2
H900-0008	Spradow M42x2 Test Connector	1-911-55-30-600-CF	2
H900-0009	Spradow M48x2 Test Connector	1-911-56-30-600-CF	2
H900-0010	Spradow 5/16-24 UNF (#2 SAE) Test Connector	1-906-38-30-600-CF	2
H900-0011	Spradow 7/16-20 UNF (#4 SAE) Test Connector	1-906-39-30-600-CF	2
H900-0012	Spradow 9/16-18 UNF (#6 SAE) Test Connector	1-906-40-30-600-CF	2
H900-0013	Spradow 3/4-16 UNF (#8 SAE) Test Connector	1-906-41-30-600-CF	2
H900-0020	Spradow 1/8 NPT Test Connector	1-906-43-00-600-CF	2
H900-0021	Spradow 1/4 NPT Test Connector	1-906-44-00-600-CF	2
H900-0022	Spradow 3/8" NPT Test Connector	1-906-45-00-600-CF	2
H900-0023	Spradow 1/2" NPT Test Connector	1-906-46-00-600-CF	2
H900-0024	Spradow 1/4" NPT Test Connector, Female	1-980-44-60-020-CF	NA
H900-0025	Spradow M10x1 Test Connector	1-906-22-21-600-CF	2
H900-0026	Spradow M12x1.5 Test Connector	1-906-23-11-600-CF	2
H900-0027	Spradow M14x1.5 Test Connector	1-906-24-11-600-CF	2
H900-0028	Spradow M16x1.5 Test Connector	1-906-25-11-600-CF	2
H900-0030	Spradow G1/8 (BSPP) Parallel Thread	1-906-28-11-600-CF	2
H900-0031	Spradow G1/4 (BSPP) Parallel Thread	1-906-29-11-600-CF	2
H900-0032	Spradow G3/8 (BSPP) Parallel Thread Test Connector	1-906-30-11-600-CF	2
H900-0033	Spradow G1/2 (BSPP) Parallel Thread Test Connector	1-906-31-30-600-CF	2
H900-0034	Spradow G3/4 (BSPP) Parallel Thread Test Connector - Type 2 Sealing	1-906-32-30-600-CF	2
H900-0035	Spradow G1 (BSPP) Parallel Thread Test Connector	1-911-57-30-600-CF	2
H900-0036	Spradow G1-1/4 (BSPP) Parallel Thread Test Connector	1-911-58-30-600-CF	2
H900-0037	Spradow G1-1/2 (BSPP) Parallel Thread Test Connector	1-911-59-30-600-CF	2
H900-0038	Spradow R1/8 (BSPT) Taper Thread Test Connector	1-906-33-00-600-CF	2
H900-0039	Spradow R1/4 (BSPT) Taper Thread Test Connector	1-906-34-00-600-CF	2
H900-0045	Spradow 7/16-20 UNF (#4 SAE) Bulkhead Test Connector	1-980-39-60-090-CF	5
H900-0046	Spradow 7/16-20 UNF (#4 SAE) JIC 37° Flare Female Swivel to M16x2 Test Connector	1-920-39-20-600-CF	6
H900-0048	Spradow 9/16-18 UNF (#6 SAE) JIC 37° Flare Female Swivel to M16x2 Test Connector	1-920-40-20-600-CF	6
H900-0050	Spradow DKO M12x1.5 (6mm Tube) 24° Test Connector, Low Pressure 4,560 psi (315 bar)	1-908-00-20-600-CF	3
H900-0051	Spradow DKO M14x1.5 (8mm Tube) 24° Test Connector, Low Pressure 4,560 psi (315 bar)	1-908-02-20-600-CF	3
H900-0052	Spradow DKO M16x1.5 (10mm Tube) 24° Test Connector, Low Pressure 4,560 psi (315 bar)	1-908-04-20-600-CF	3
H900-0053	Spradow DKO M18x1.5 (12mm Tube) 24° Test Connector, Low Pressure 4,560 psi (315 bar)	1-908-06-20-600-CF	3
H900-0054	Spradow DKO M22x1.5 (15mm Tube) 24° Test Connector, Low Pressure 4,560 psi (315 bar)	1-908-09-20-600-CF	3
H900-0055	Spradow DKO M26x1.5 (18mm Tube) 24° Test Connector, Low Pressure 4,560 psi (315 bar)	1-908-11-00-600-CF	3
H900-0056	Spradow DKO M30x2 (22mm Tube) 24° Test Connector, Low Pressure 2,320 psi (160 bar)	1-908-13-00-600-CF	3
H900-0057	Spradow DKO M36x2 (28mm Tube) 24° Test Connector, Low Pressure 2,320 psi (160 bar)	1-908-15-00-600-CF	3
H900-0058	Spradow DKO M45x2 (35mm Tube) 24° Test Connector, Low Pressure 2,320 psi (160 bar)	1-908-17-00-600-CF	3
H900-0059	Spradow DKO M52x2 (42mm Tube) 24° Test Connector, Low Pressure 2,320 psi (160 bar)	1-908-19-00-600-CF	3
H900-0060	Spradow DKO M14x1.5 (6mm Tube) 24° Test Connector, High Pressure 9,135 psi (630 bar)	1-908-01-20-600-CF	3
H900-0061	Spradow DKO M16x1.5 (8mm Tube) 24° Test Connector, High Pressure 9,135 psi (630 bar)	1-908-03-20-600-CF	3
H900-0062	Spradow DKO M18x1.5 (10mm Tube) 24° Test Connector, High Pressure 9,135 psi (630 bar)	1-908-05-20-600-CF	3
H900-0063	Spradow DKO M20x1.5 (12mm Tube) 24° Test Connector, High Pressure 9,135 psi (630 bar)	1-908-07-20-600-CF	3
H900-0064	Spradow DKO M22x1.5 (14mm Tube) 24° Test Connector, High Pressure 9,135 psi (630 bar)	1-908-08-00-600-CF	3
H900-0065	Spradow DKO M24x1.5 (16mm Tube) 24° Test Connector, High Pressure 5,800 psi (400 bar)	1-908-10-00-600-CF	3
H900-0066	Spradow DKO M30x2 (20mm Tube) 24° Test Connector, High Pressure 5,800 psi (400 bar)	1-908-12-00-600-CF	3
H900-0067	Spradow DKO M36x2 (25mm Tube) 24° Test Connector, High Pressure 5,800 psi (400 bar)	1-908-14-00-600-CF	3
H900-0068	Spradow DKO M42x2 (30mm Tube) 24° Test Connector, High Pressure 5,800 psi (400 bar)	1-908-16-00-600-CF	3
H900-0069	Spradow DKO M52x2 (38mm Tube) 24° Test Connector, High Pressure 4,560 psi (315 bar)	1-908-18-00-600-CF	3
H900-0070	Spradow G1/4 (BSPP) 90° Elbow Direct Gauge Connector, no valve function	1-928-29-01-020-CF	18

IC-Fluid Power to Spradow Part number Crossover List

TEST FITTINGS

IC NUMBER	DESCRIPTION	SPRADOW NUMBER	CATALOG PAGE
H900-0071	Spradow G1/2 (BSPP) 90° Elbow Direct Gauge Connector, no valve function	1-928-31-01-020-CF	18
H900-0072	Spradow 1/4" NPT 90° Elbow Direct Gauge Connector, no valve function	1-928-44-00-020-CF	18
H900-0073	Spradow 1/2" NPT 90° Elbow Direct Gauge Connector, no valve function	1-928-46-00-020-CF	18
H900-0080	Spradow G1/4 (BSPP) Bulkhead Direct Gauge Connector, no valve function	1-918-29-01-240-CF	18
H900-0081	Spradow G1/2 (BSPP) Bulkhead Direct Gauge Connector, no valve function	1-918-31-01-240-CF	18
H900-0082	Spradow 1/4" NPT Bulkhead Direct Gauge Connector, no valve function	1-918-44-00-240-CF	18
H900-0083	Spradow 1/2" NPT Bulkhead Direct Gauge Connector, no valve function	1-918-46-00-240-CF	18
H900-0084	Spradow G1/4 (BSPP) Direct Gauge Connector, no valve function	1-927-29-01-020-CF	18
H900-0085	Spradow G1/2 (BSPP) Direct Gauge Connector, no valve function	1-927-31-01-020-CF	18
H900-0086	Spradow 1/4" NPT Direct Gauge Connector, no valve function	1-927-44-00-020-CF	18
H900-0087	Spradow 1/2" NPT Direct Gauge Connector, no valve function	1-927-46-00-020-CF	18
H900-0089	Spradow Male M16x2 to Male M16x2 Test Hose Union, no valve function	1-980-48-00-020-CF	22
H900-0090	Spradow 7/16-20 UNF (#4 SAE) Gage Connector	1-918-39-00-240-CF	NA
H900-0091	Spradow 7/16-20 UNF (#4 SAE) Direct Gauge Connector	1-927-39-00-020-CF	NA
H900-0097			NA
H900-0099	Spradow 5/8" - 14 BSF (HSP) System to M16x2 Adaptor	1-880-67-60-001-CF	20
H900-Cap	Spradow Metal Cap for Test Connector M16x2 with Chain, No Flats	2-910-00-00-550-CF	60

TEST FITTING OPTIONS

OPTIONS:	PART NUMBER DIFFERENCE
Plastic Cap (-K)	1-xxx-xx-xx-100-xx
AFLAS Seals	1-xxx-xx-39-xxx-xx
EPDM Seals	1-xxx-xx-36-xxx-xx
FKM Seals	1-xxx-xx-02-xxx-xx
Stainless Steel	1-xxx-xx-xx-660-xx



About IC-Fluid Power

Your link to world-class European hydraulic engineering and technology

IC-Fluid Power, International Hydraulic Components Group, is a global hydraulic sourcing company with the mission of providing our customers easy access to high-quality and many times unique, German and European-sourced hydraulic components.

We are the connection point for sales, marketing, service and assembly in North America. Our core supply partners are a diverse collection of German and European hydraulic manufacturers. Many of our suppliers are small, family-run businesses that are the best at what they do. IC-Fluid Power, in partnership with them, offers flexibility, service, lead time and quality that provide a superior alternative to the “big box” suppliers.

Our resources are not limited to Europe. Through our partnerships and long-standing relationships with global suppliers, we provide our customers the ability to source cost-effective, high quality, off-the-shelf and custom hydraulic components from around the globe without investing significant time and resources developing an internal sourcing team, learning languages and cultures and establishing the direct relationships necessary to be successful.



International Hydraulic Partners

RELATIONSHIPS MATTER

IC-Fluid's success comes from the strong, long-standing relationships at the foundation of our supply chain that allow us to link customers to our high-quality, loyal, best-in-class global and domestic partners.



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