



# **Rotary Actuator E3**

### The Expert for Mobile Applications

The rotary actuator E3 is specially constructed for the mobile application. This actuator utilizes the helical spline and gear principle which provides for a compact design utilizing a small amount of space. The Eckart E3 can be utilized in many applications: automotive engineering, building, civil engineering, tool machines, and so on.

#### Advantages at a Glance

- Ultra compact, robust construction
- Exact, almost free from backlash, positioning
- No leakage inside, with double shaft and pistonsealing (lip seal)
- Hydraulic seals utilizing the latest technology
- Any intermediate angle possible
- High bearing charge
- One or both way attachment of load possible
- The torque is the same in both directions
- All parts are high strength steels
- Continous shaft hole
- Flange thread in metric or inch possible
- Non-standard options on request

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For example in work platforms: The rotary actuator can be the mounting and rotation solution for the platform since the complete load is accommodated and the rotating mechanism is integrated. Therefore, the working platform must not be mounted separately. Furthermore, the rotary actuator incorporates a through-hole in the shaft, where tubes or cables can put through. In case of safety requirements, a bolt can be put through the shaft hold to provide additional security. Even if the rotary actuator is damaged, for example in axial direction, the working platform will not become detached.

Eckart's unique design assures a steady and wigglefree working platform: first the threads are nearly free from backlash, second the ball bearing is free from backlash due to its built-in design, and thirdly no bi-directional compact seals are used. Furthermore, Eckart offers a counterbalance valve block, which can be mounted directly to the actuator's oil connection ports. The optional counterbalance valve adds the following functions:

- Loading hold function: Working platform wants to lower in case of diagonal position
- Clamp function: Working platform does not shake by any holding position
- Overpressure function: From overpressure, in case of the hydraulic system, external force, or from outside temperature changes



Size (Piston-Ø, in mm)			70	95	125	150	170
Max. Torque at 250 bar (3,045 psi)		[Nm]	400	720	1,250	2,500	3,600
		lbf-in]	3540	6372	11,063	22,126	31,862
Spec. Torque		[Nm/bar]	1.90	3.43	5.95	11.90	17.14
		[lbf-in]	1.16	2.09	3.63	7.26	10.46
Angle of Rotation (+4° tolerance)			180° / 360°	180° / 360°	180° / 360°	180° / 360°	180° / 270°
Required Minimum Operating Pressure			10 to 15 bar(145 to 217 psi)				
Max. Allowable Operating Pressure			210 bar (3,045 psi)				
Temperature Range			-25°C to +70°C (-13°F to +158°F)				
Absorption Volume / Displacement		[cm <sup>3</sup> /1°]	0.518	0.932	1.962	3.371	5.012
		[in <sup>3</sup> /1°]	0.032	0.057	0.120	0.206	0.306
Weight ca.	Angle	180° [kg] [lbs]	9.6 21.2	14.4 31.7	27.1 59.7	42.7 94.1	65.0 143.3
		360° [kg] [lbs]	125 27.6	19.2 42.3	37.0 81.6	57.7 127.2	76.6 (270°) 168.9
Max. Radial Load FR		[kN]	8.00	18.00	36.00	44.00	58.00
		[lbf]	1,798	4,046	8,093	9,891	13,038
Max. Axial Load Fax1		[kN]	8.00	18.00	36.00	46.00	58.00
		[lbf]	1,798	4,046	8,093	10,341	13,038
Max. Axial Load Fax2		[kN]	0.80	1.90	3.70	4.30	5.90
		[lbf]	179.9	427.1	831.8	966.7	1326.4
Max. Moment Capacity M		[Nm]	1,000	2,500	5,700	8.500	12,000
		lbf-in]	8,850	22,126	50,449	75,231	106,209
Outer Diameter (Ø A)		[mm]	105	135	170	197	230
		[in]	4.13	5.31	6.69	7.76	9.06
Shaft Through Hole (Ø E)		[mm]	13	19	35	46	63.5
		[in]	0.51	0.75	1.38	1.81	2.50
Length (K at 180°)		[mm]	168.4	155	189	224	255
		[in]	6.63	6.10	7.44	8.82	10.04
Length (K at 360°)		[mm]	227.8	213	268	316	307.4
		[in]	9.87	8.39	10.55	12.44	(270°)

## **Technical Data**

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